Window size (Outer dimensions)

Width of door (DW)	Width of window	Height of window
876 ≦ DW < 940	3 4 0	
$940 \le DW < 1240$	640	640
1 2 4 0 ≦ D W ≦ 1 6 7 6	9 4 0	

Note:The DW(with of door) in this table is based on cases when the overlap dimensions are standard.

Long window (outer dimension)

Width of window	Height of window
200	700

^{*}Lateral location of window installation is set in the center of the opening width (W)

Possible dimentions for production

	Single door	Double door
Effective Opeing width (AW)	$700 \le AW \le 1500$	1 4 0 0 \(\leq A W \leq 3 0 0 0
Opening height (H)	1800≦H	≦ 2 5 0 0

^{*} When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply. Please feel free to consult us.

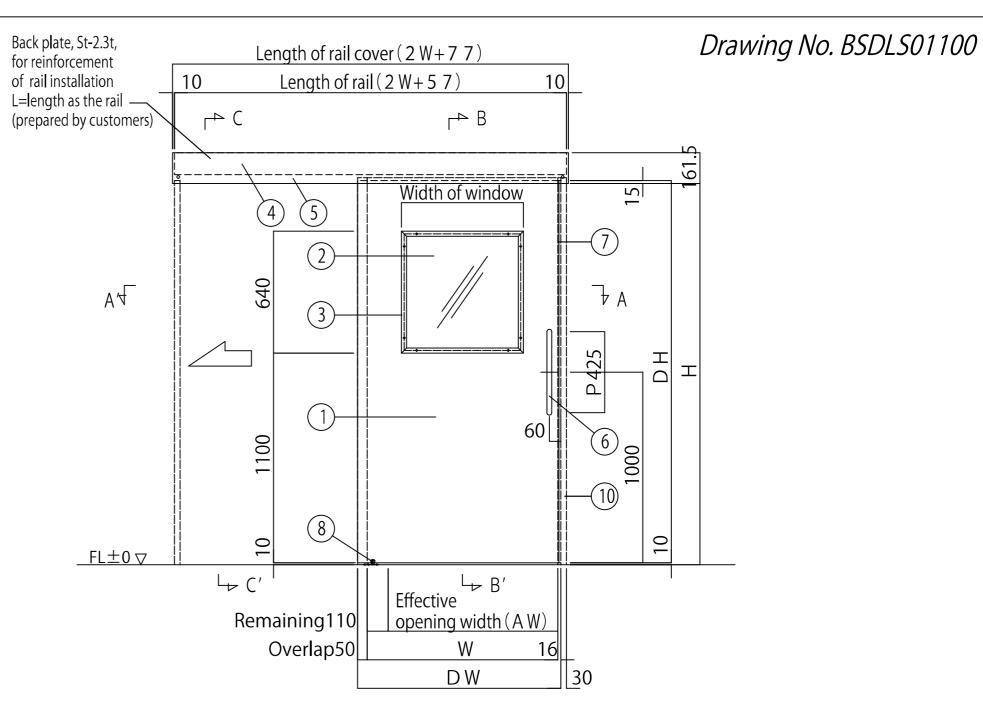
*When installing locks (MIWA FG lock):
If you need an unopened distance of less than the standard size, please feel free to consult us.

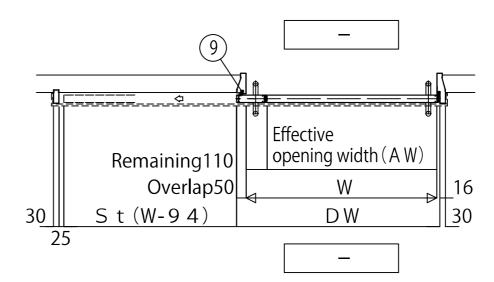
*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door • Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement should be prepared by customers.

10	Opening frame	-	
9	Gasket	EPDM	-
8	Guide roller	Stainless • Polyacetal	-
7	Door head rubber cushion	PVC extruded (PVC resin)	-
6	Grip	Stainless	25φ L=450
5	Rail cover	Colored steel plate	t =0.8mm color:lvory
4	Rail	Unit of automatic closintg system, etc	-
3	Window frame	Aluminum alloy extruded material	color:almite silver
2	Window	Acrylic plate	t =5.0mm color:Transparent
1	Suface material	Colored steel plate	t =0.6mm color:lvory
No.	Name	Material	Remark





Volume	Where to install		
ı	~		
	SLIDE DOOR		
S	A T (Left) type		
	-		

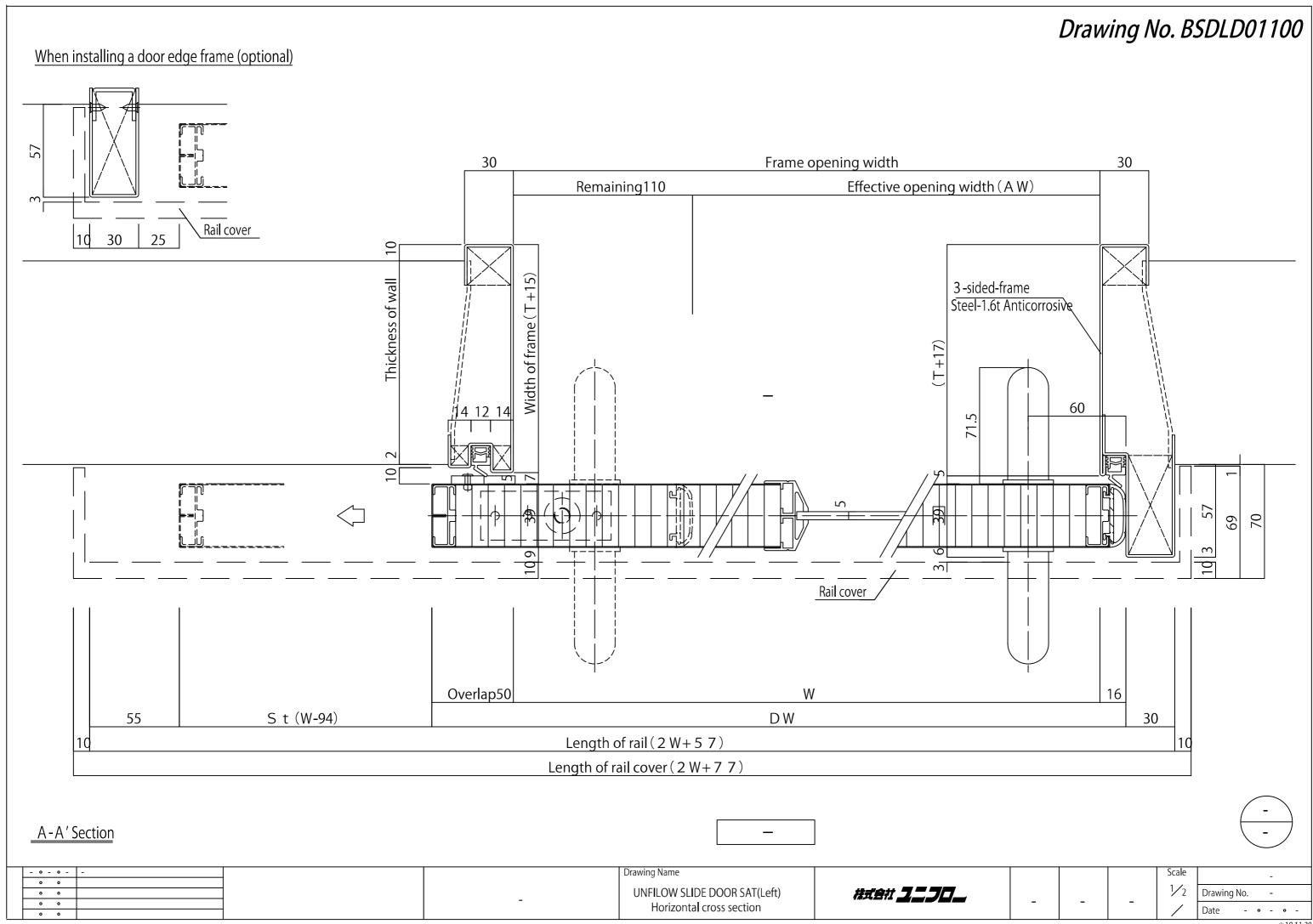
- 0 - 0 -	Drawing Name					Scale	_
0 0	_ UNFILO	W SLIDE DOOR SAT(Left) #式会社 ユニフロニ				1/20	Drawing No
0 0	Imag	ge of basic installation	_	_	-	/	Date - • - • -

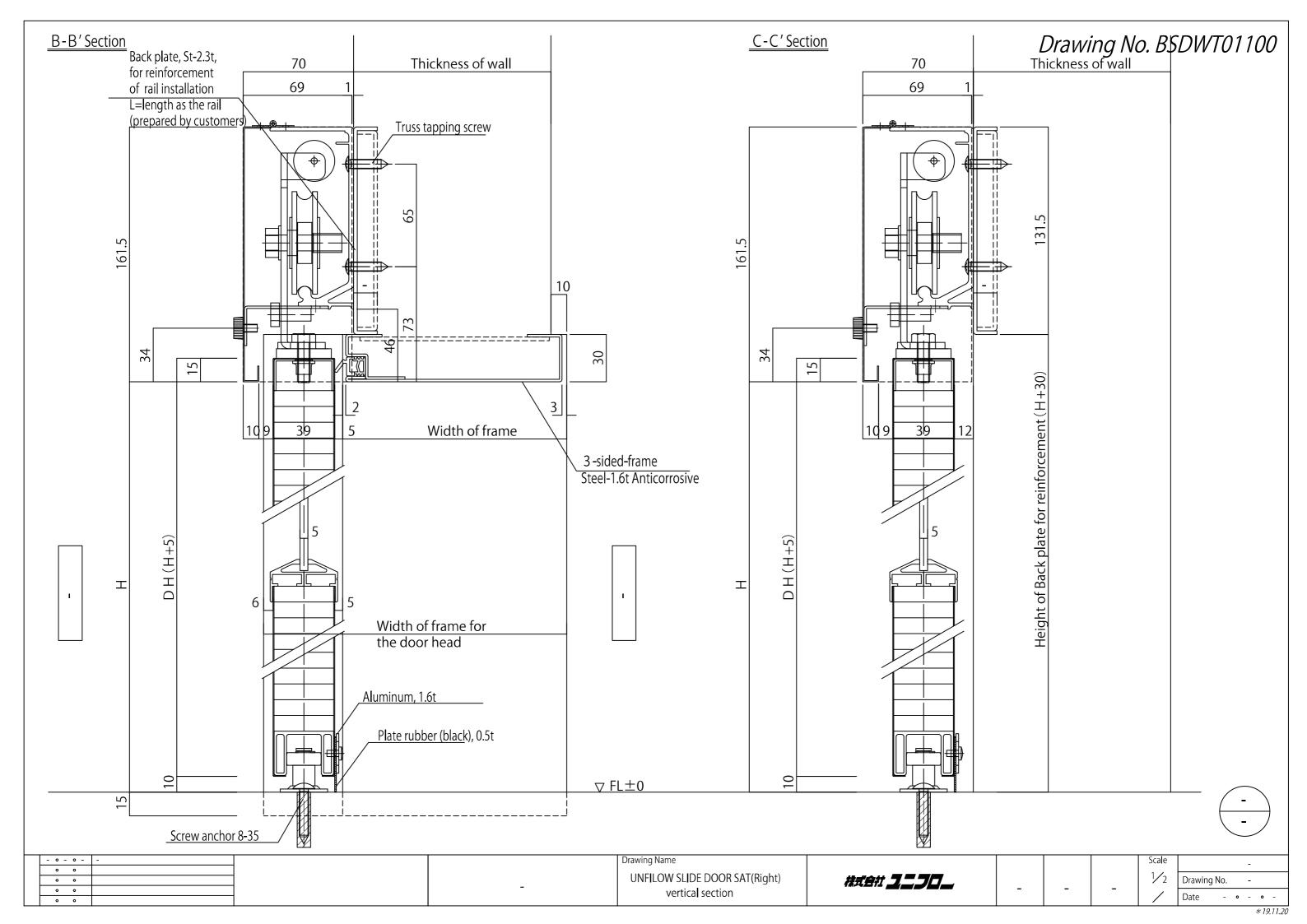
^{*}Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

^{*}Area for window installation: The following clearances are necessary: 120 mm or more from the left or right side of a door 150 mm or more from the door head or door bottom

^{*}Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

^{*}When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.





Window size (Outer dimensions)

Width of door (DW)	Width of window	Height of window		
876 ≦ DW < 940	3 4 0			
9 4 0 ≦ DW < 1 2 4 0	6 4 0	640		
1 2 4 0 ≦ D W ≦ 1 6 7 6	940			

Note:The DW(with of door) in this table is based on cases when the overlap dimensions are standard.

Long window (outer dimension)

Width of window	Height of window
200	700

- *Lateral location of window installation is set in the center of the opening width (W)
- *Minimum dimensions of windows and louvers: W150 mm x up to H150 mm
- *Area for window installation: The following clearances are necessary: 120 mm or more from the left or right side of a door 150 mm or more from the door head or door bottom
- *Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimentions for production

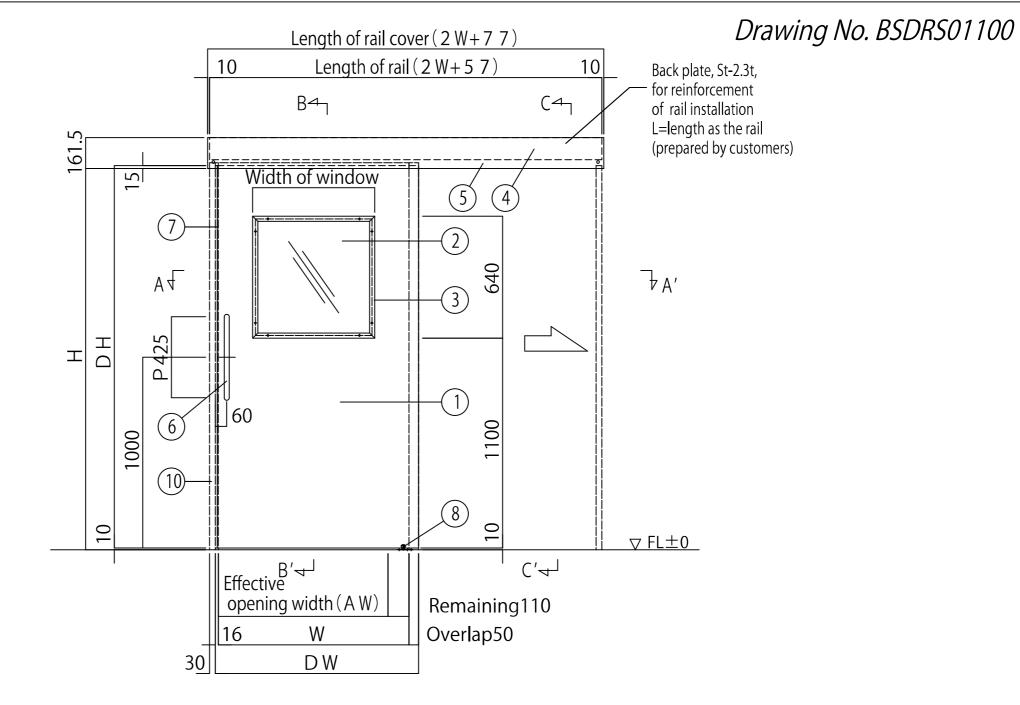
	Single door	Double door				
Effective Opeing width (AW)	7 0 0 ≦ A W ≦ 1 5 0 0	1 4 0 0 \(\leq A W \leq 3 0 0 0				
Opening height (H)	1800≦H≦	≦ 2 5 0 0				

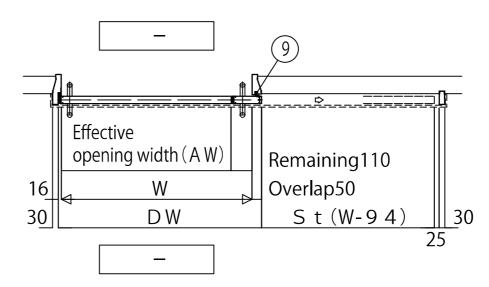
- * When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply. Please feel free to consult us.
- *When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.
- *When installing locks (MIWA FG lock): If you need an unopened distance of less than the standard size, please feel free to consult us.
- *When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door •• Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement

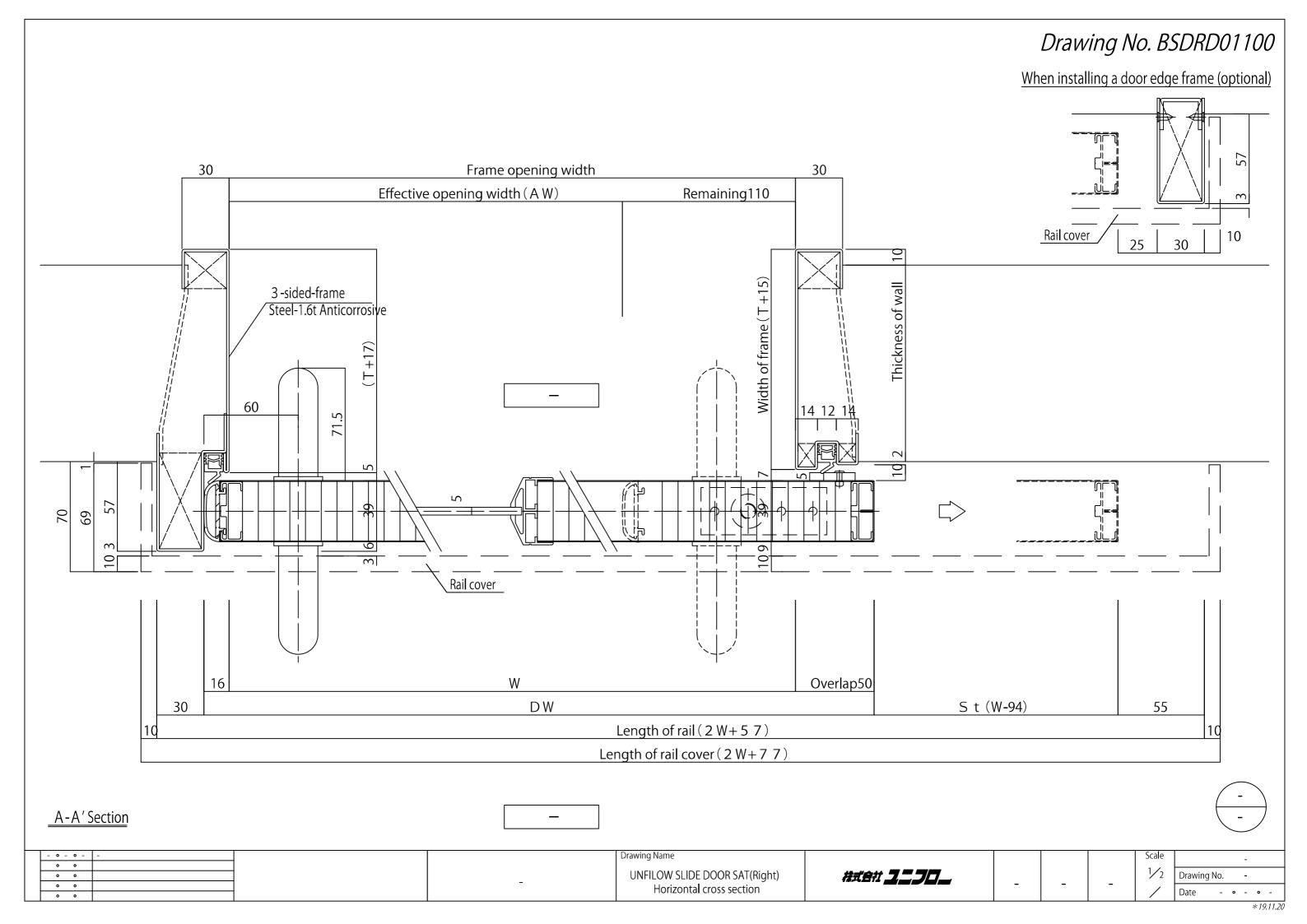
3110	should be prepared by customers.							
10	Opening frame	-						
9	Gasket	EPDM	-					
8	Guide roller	Stainless • Polyacetal	-					
7	Door head rubber cushion	PVC extruded (PVC resin)	-					
6	Grip	Stainless	25φ L=450					
5	Rail cover	Colored steel plate	t =0.8mm color:lvory					
4	Rail	Unit of automatic closintg system, etc	-					
3	Window frame	Aluminum alloy extruded material	color:almite silver					
2	Window	Acrylic plate	t =5.0mm color:Transparent					
1	Suface material	Colored steel plate	t =0.6mm color:lvory					
No.	Name	Material	Remark					

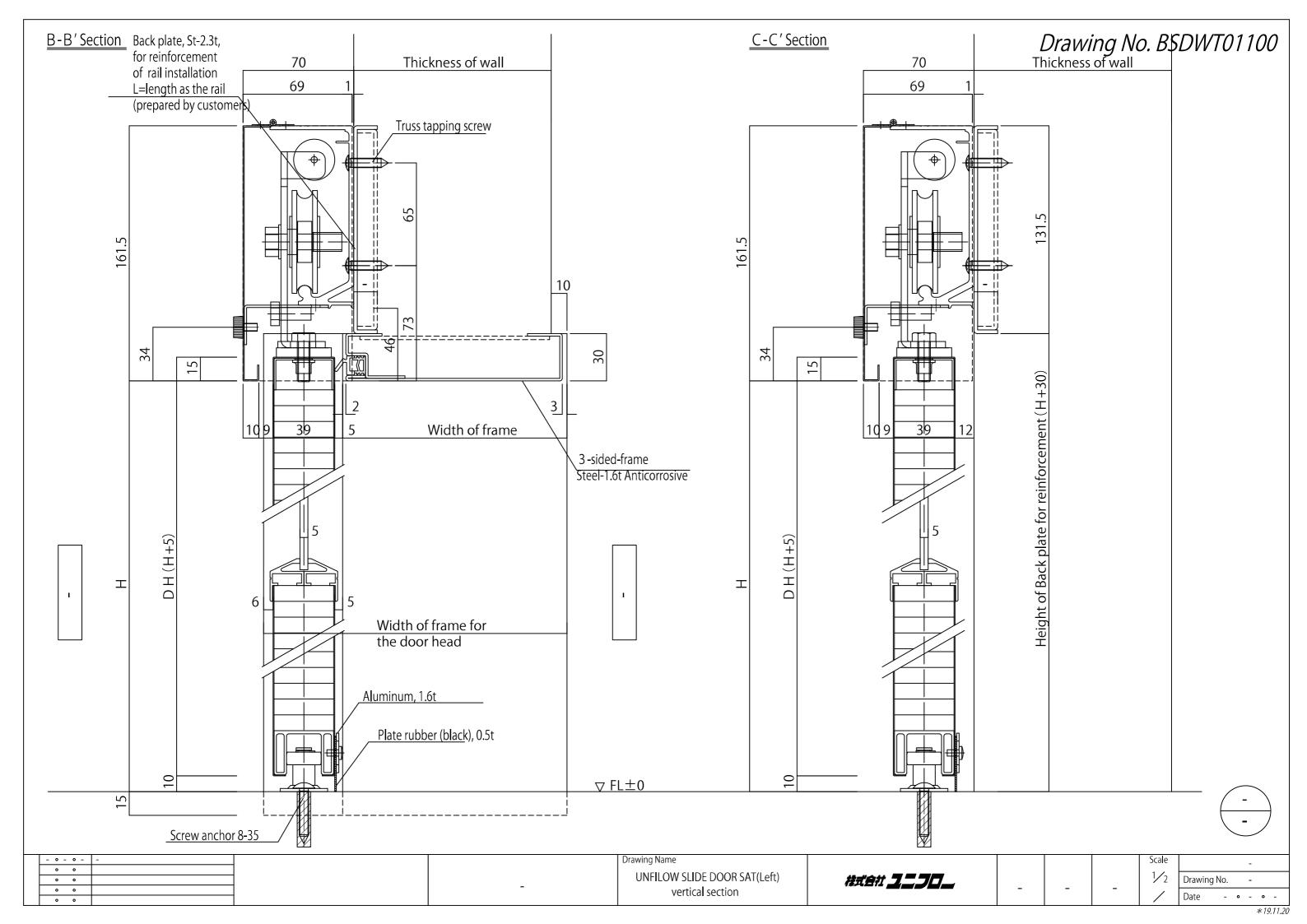




Code	Volume	Where to install		
<u> </u>	ı	~		
Туре	S	SLIDE DOOR S A T (Right) type		

- 0 - 0 -	-		Drawing Name					Scale	_
0 0								1 /	
0 0			UNFILOW SLIDE DOOR SAT(Right)	株式会社 ユニフロ				1 20	Drawing No
0 0		-	Image of basic installation		-	-	-	,	5 :
0 0			lmage of basic installation						Date - • - • -





Window size (Outer dimensions) Width of door (DW) Width of window Height of window 876 ≤ DW < 940 3 4 0 $940 \le DW < 1240$ 640 640 1240≦DW≦1676 940 Note:The DW(with of door) in this table is based on cases when the overlap dimensions are standard. *Long window (outer dimension)* Width of window Height of window 200 700 *Lateral location of window installation is set in the center of the opening width (W) *Area for window installation: The following clearances are necessary: 120 mm or more from the left or right side of a door 150 mm or more from the door head or door bottom

Back plate, St-2.3t, for reinforcement of rail installation L=length as the rail (prepared by customers)

*Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

*Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimentions for production

	Single door	Double door
Effective Opeing width (AW)	$700 \le AW \le 1500$	$1400 \le AW \le 3000$
Opening height (H)	1 8 0 0 ≦ H ≦ 2 5 0 0	

* When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply. Please feel free to consult us.

*When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.

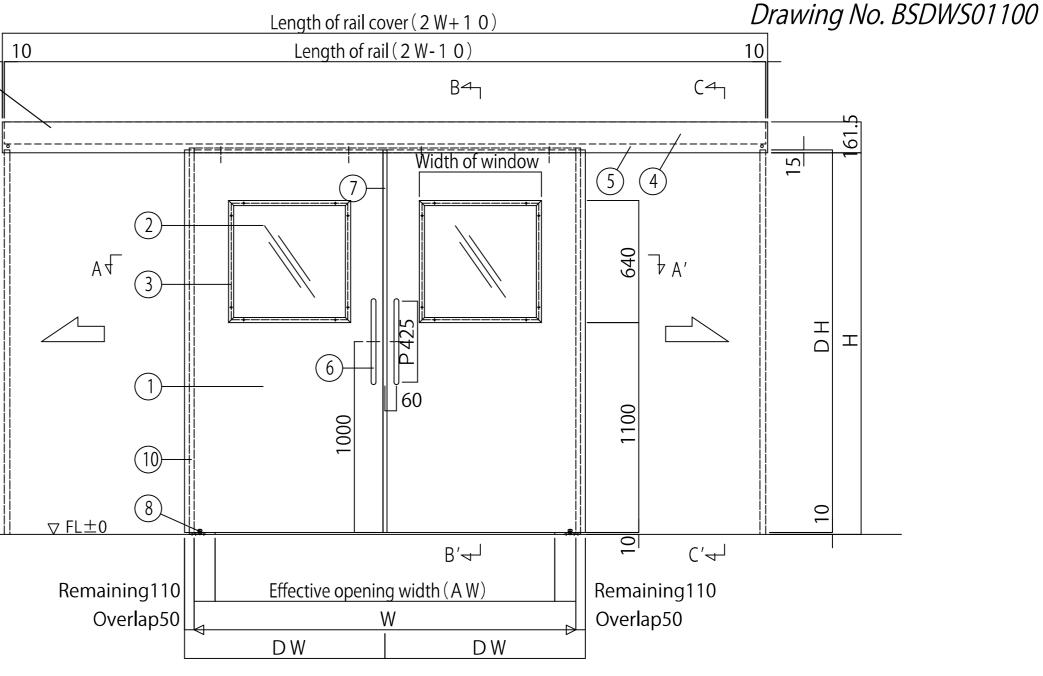
*When installing locks (MIWA FG lock): If you need an unopened distance of less than the standard size, please feel free to consult us.

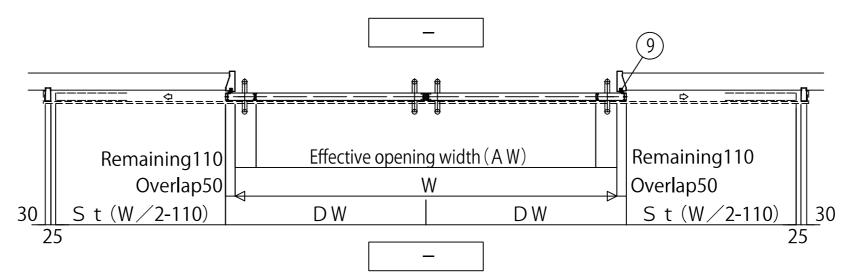
*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door • Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement

should be prepared by customers.				
10	Opening frame	-		
9	Gasket	EPDM -		
8	Guide roller	Stainless • Polyacetal	-	
7	Door head rubber cushion	PVC extruded (PVC resin) -		
6	Grip	Stainless	25φ L=450	
5	Rail cover	Colored steel plate	t =0.8mm color:lvory	
4	Rail	Unit of automatic closintg system, etc	-	
3	Window frame	Aluminum alloy extruded material	minum alloy extruded color: almite silver	
2	Window	Acrylic plate	t =5.0mm color:Transparent	
1	Suface material	Colored steel plate	t =0.6mm color:lvory	
No.	Name	Material	Remark	





Code	Volume	Where to install
	ı	~
Туре	SLIDE DOOR S A T (double door) type	

- 0 - 0 -UNFILOW SLIDE DOOR SAT(double door) 株式会社 _____ $\frac{1}{20}$ Drawing No. Image of basic installation Date

