

No.	Name	Material	Remark
1	Surface material	Stainless steel	thickness 0.8 mm
2	Seal gasket	PVC	_
3	Window	Acrylic resin	color: transparent/thickness 4.0 mm
4	Window frame	Aluminum	color: alumite silver
5	Screw	Stainless steel	+A truss tapping/5x18
6	Hinge cover	ABS resin	130mm×97mm×25.7mm
7	Hinge cover screw	Stainless steel	+roundhead in light grey/M4x8
8	Upper bracket in frame side	Stainless steel	With rubber gasket
9	Screw for bracket in frame side	Stainless steel	+flathead/M6 x 15
10	Lower bracket in frame side	Stainless steel	-
11	Screw for lower bracket in frame side	Stainless steel, PVC	+A flathead tapping6 x30, with PYplug8 x32
12	Opening frame for door installation (3-sided-frame)	_	Prepared by customers

Section shown by slant lines indicates position to install the seal gasket.

Core of door · lumber core

Opening frame for door installation (3—sided—frame)

and back plate for reinforcement

should be prepared by customer.

Possible dimensions for production

	Single door	Double door		
Opening width(W)	415 ≤ W ≤ 1200	830 ≤ W ≤ 2400		
Opening height(H)	800 ≤ H ≤ 2400			

* Windows cannot generally be installed in the door with DW < 400 OR DH < 900.

Window size ...

 Door width (DW)
 Window width height

 555 ≤ DW
 355
 420

 400 ≤ DW < 555</td>
 200
 420

 DW < 400</td>
 No window

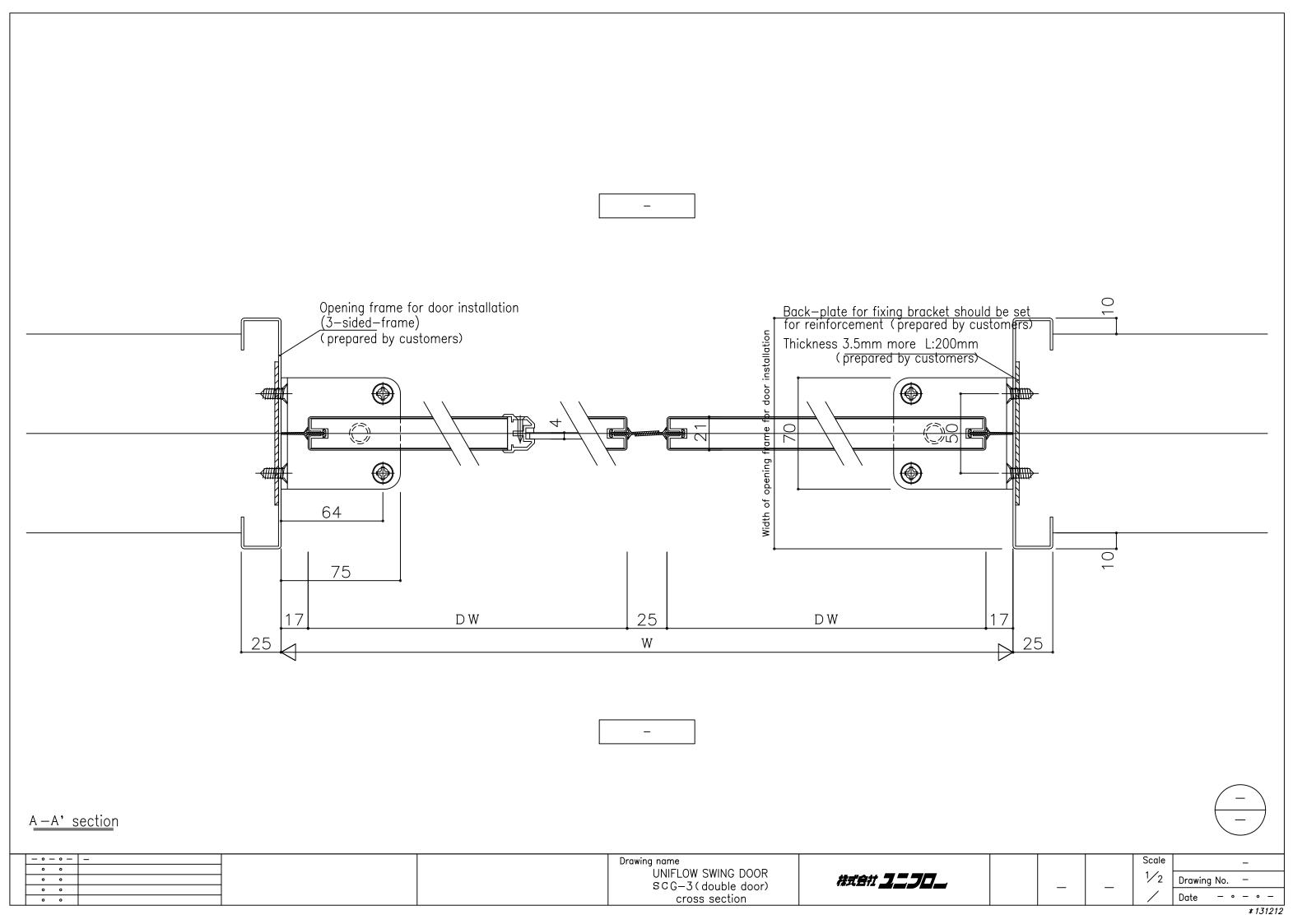
*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)

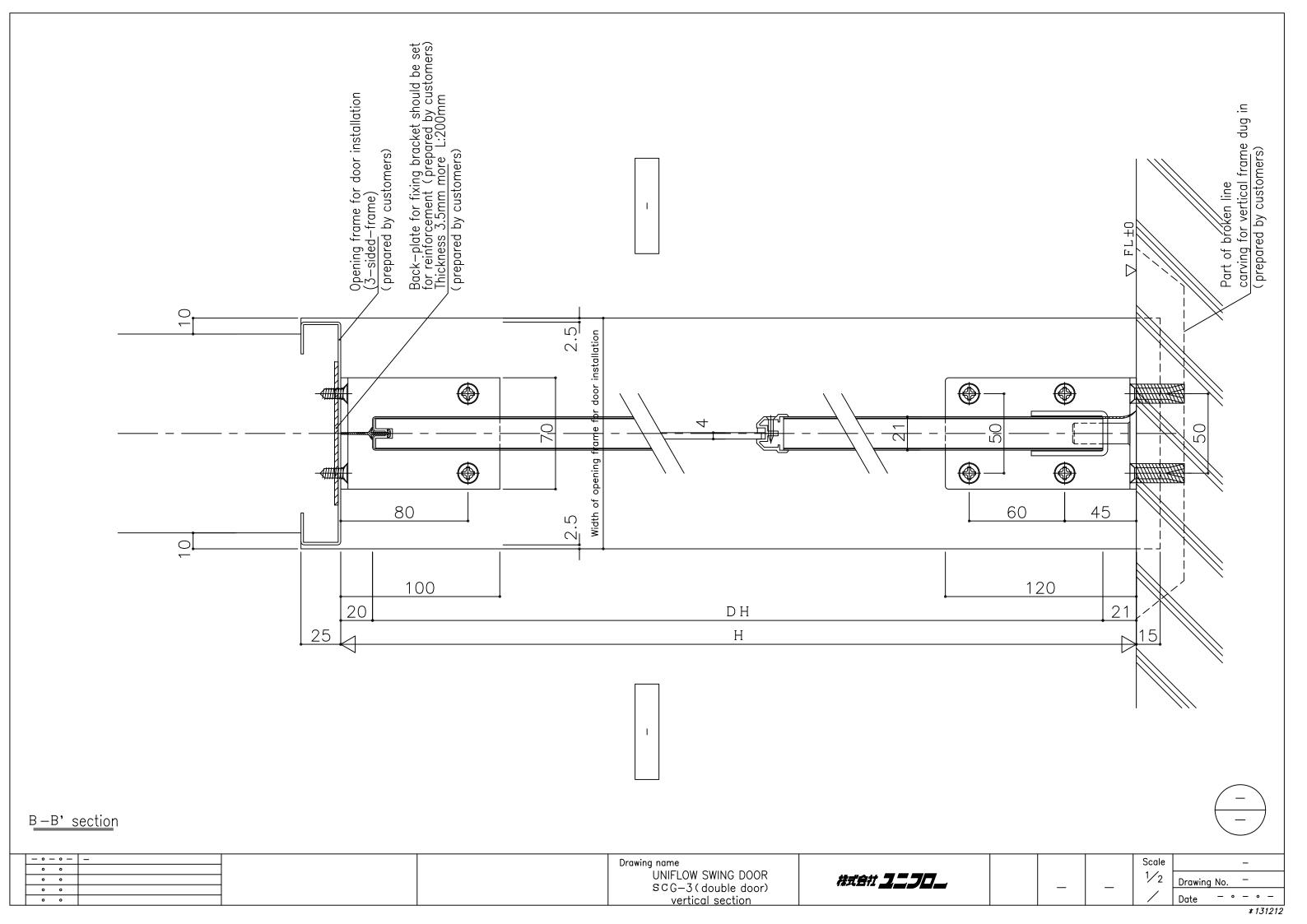
* Minimum opening for window: w200 h250

* Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

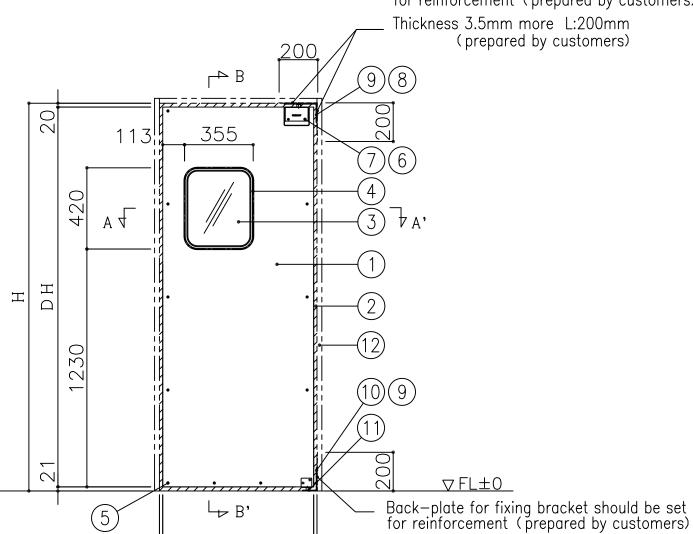
	Code +	low many	Where to install
		_	~
	Tuno		SWING DOOR
	Type	SCG.	-3 (double door)
and			
		•	

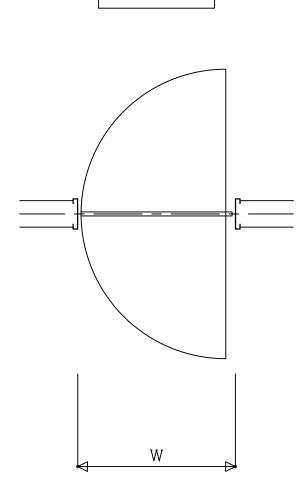
- 0 - 0	Drawing name		Scale	_
0 0	UNIFLOW SWING DOOR	株式会社 .2.2.20	1/20	Drawing No. —
0 0	Image of basic installation		/ [Date - • - • -





Back—plate for fixing bracket should be set for reinforcement (prepared by customers)





No.	Name	Material	Remark
1	Surface material	Stainless steel	thickness 0.8 mm
2	Seal gasket	PVC	_
3	Window	Acrylic resin	color: transparent/thickness 4.0 mm
4	Window frame	Aluminum	color: alumite silver
5	Screw	Stainless steel	+A truss tapping/5x18
6	Hinge cover	ABS resin	130mm×97mm×25.7mm
7	Hinge cover screw	Stainless steel	+roundhead in light grey/M4x8
8	Upper bracket in frame side	Stainless steel	With rubber gasket
9	Screw for bracket in frame side	Stainless steel	+flathead/M6 x 15
10	Lower bracket in frame side	Stainless steel	-
11	Screw for lower bracket in frame side	Stainless steel, PVC	+A flathead tapping6 x30, with PYplug8 x32
12	Opening frame for door installation (3—sided—frame)	-	Prepared by customers

17

 $\mathsf{D}\,\mathsf{W}$

W

Section shown by slant lines indicates position to install the seal gasket.

Core of door · · lumber core

Opening frame for door installation (3—sided—frame)

and back plate for reinforcement

should be prepared by customer.

Possible dimensions for production

	Single door	Double door		
Opening width(W)	415 ≤ W ≤ 1200	830 ≤ W ≤ 2400		
Opening height(H)	800 ≦ H	≤ 2400		

* Windows cannot generally be installed in the door with DW < 400 OR DH < 900.

Window size

 $\begin{array}{c|cccc} \hline \text{Door width (DW)} & \hline \text{Window width (neight)} \\ \hline 555 \le DW & 355 & 420 \\ \hline 400 \le DW < 555 & 200 & 420 \\ \hline DW < 400 & \text{No window} \\ \hline \end{array}$

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)

* Minimum opening for window: w200 h250

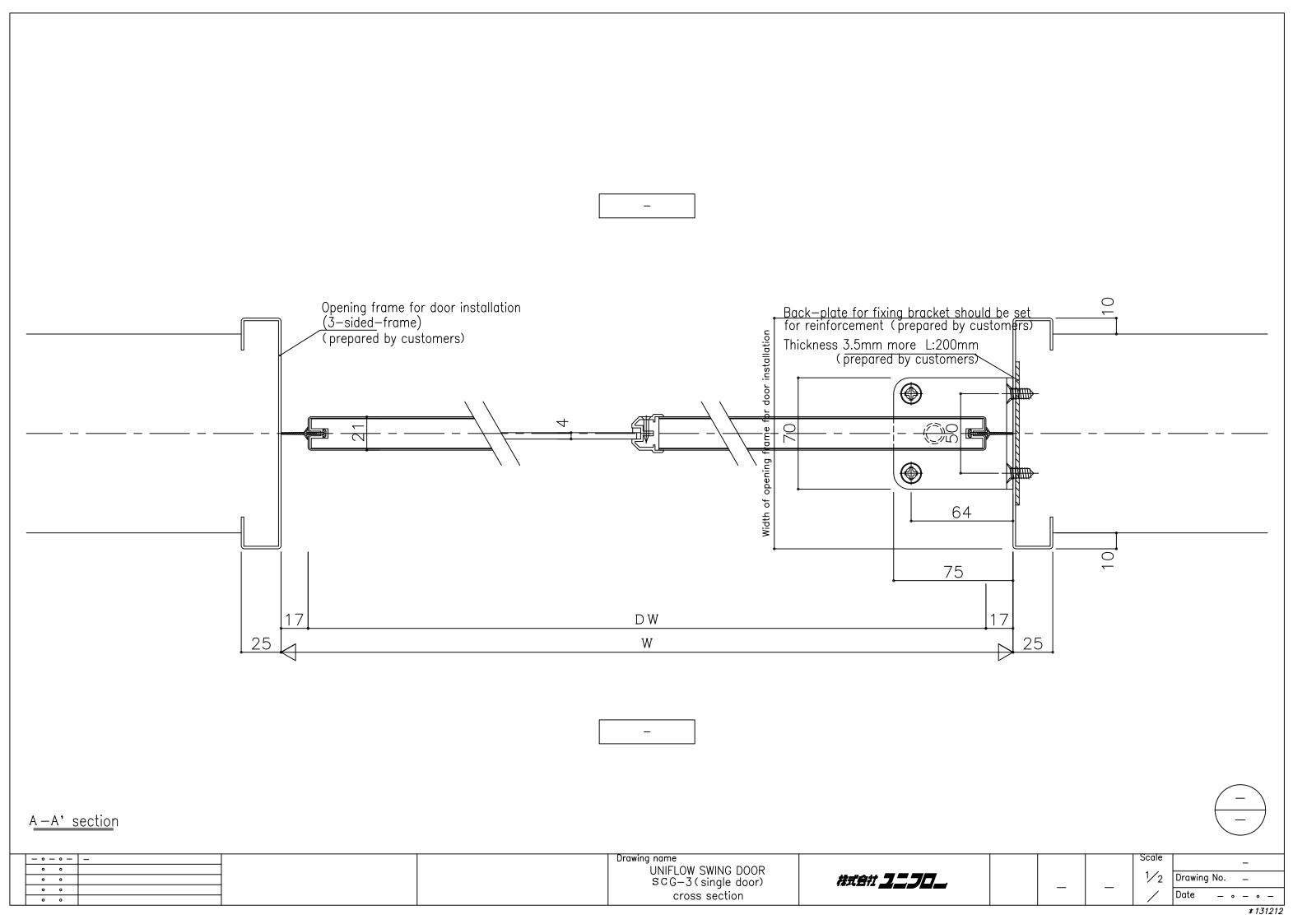
* Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

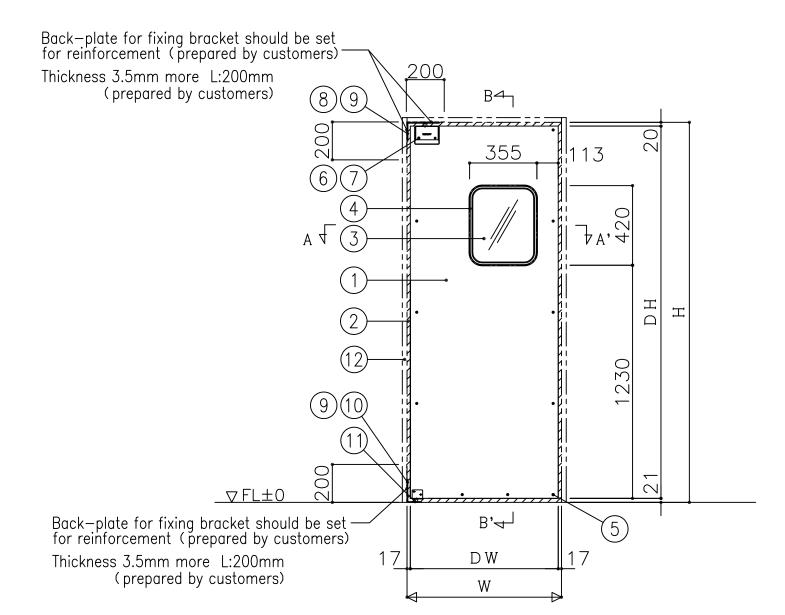
	Code +	low many	Where to install
	(-	1	~
	Туре		SWING DOOR -3 (single door)
nd			

T	- • - •	Drawing name			Scale	_
ŀ	0 0	UNIFLOW SWING DOOR	株式会社 ユニコロ		1/20 [Drawing No
F	0 0	SCG—3 (single door) Image of basic installation		_ _	/ [Date - • - • -

Thickness 3.5mm more L:200mm

(prepared by customers)





Stainless steel

Stainless steel

Stainless steel

Stainless steel

Stainless steel

Stainless steel, PVC

ABS resin

3

9

11

Screw

Hinge cover

Hinge cover screw

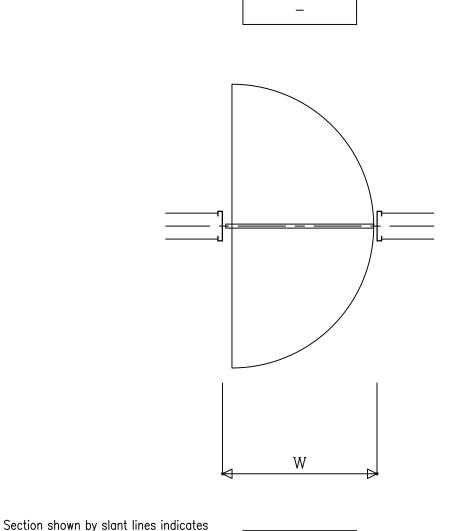
Upper bracket in frame side

Lower bracket in frame side

Screw for bracket in frame side

Screw for lower bracket in frame side

Opening frame for door installation (3—sided—frame)



position to install the seal gasket. Material Remark Name Core of door · · lumber core Surface material Opening frame for door installation (3-sided-frame) Stainless steel thickness 0.8 mm and back plate for reinforcement Seal gasket PVC should be prepared by customer. Window color: transparent/thickness 4.0 mm Acrylic resin Possible dimensions for production Window frame Aluminum color: alumite silver

+A truss tapping/5x18

With rubber gasket

 $+flathead/M6 \times 15$

Prepared by customers

130mm×97mm×25.7mm

+roundhead in light grey/M4x8

+A flathead tapping6 x30, with PYplug8 x32

	Single door	Double door		
Opening width(W)	415 ≤ W ≤ 1200	830 ≤ W ≤ 2400		
Opening height(H)	800 ≦ H	≦ 2400		
· ·				

* Windows cannot generally be installed in the door with DW < 400 OR DH < 900.

Window size

Door width (DW)Window Window width height $555 \le DW$ 355420 $400 \le DW < 555$ 200420DW < 400No window

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)

- * Minimum opening for window: w200 h250
- * Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

	Code	How	many	Where to install
			-	2
	Туре			SWING DOOR -3 (single door)
t				

- 0 - 0 -	Drawing name			Scale	_
0 0	UNIFLOW SWING DOOR	#### 7 - 7 7		1/20	Drawing No -
0 0	SCG-3(single door) Image of basic installation		_	- ',	Didwing No.
0 0	inage of basic installation			/	Date

