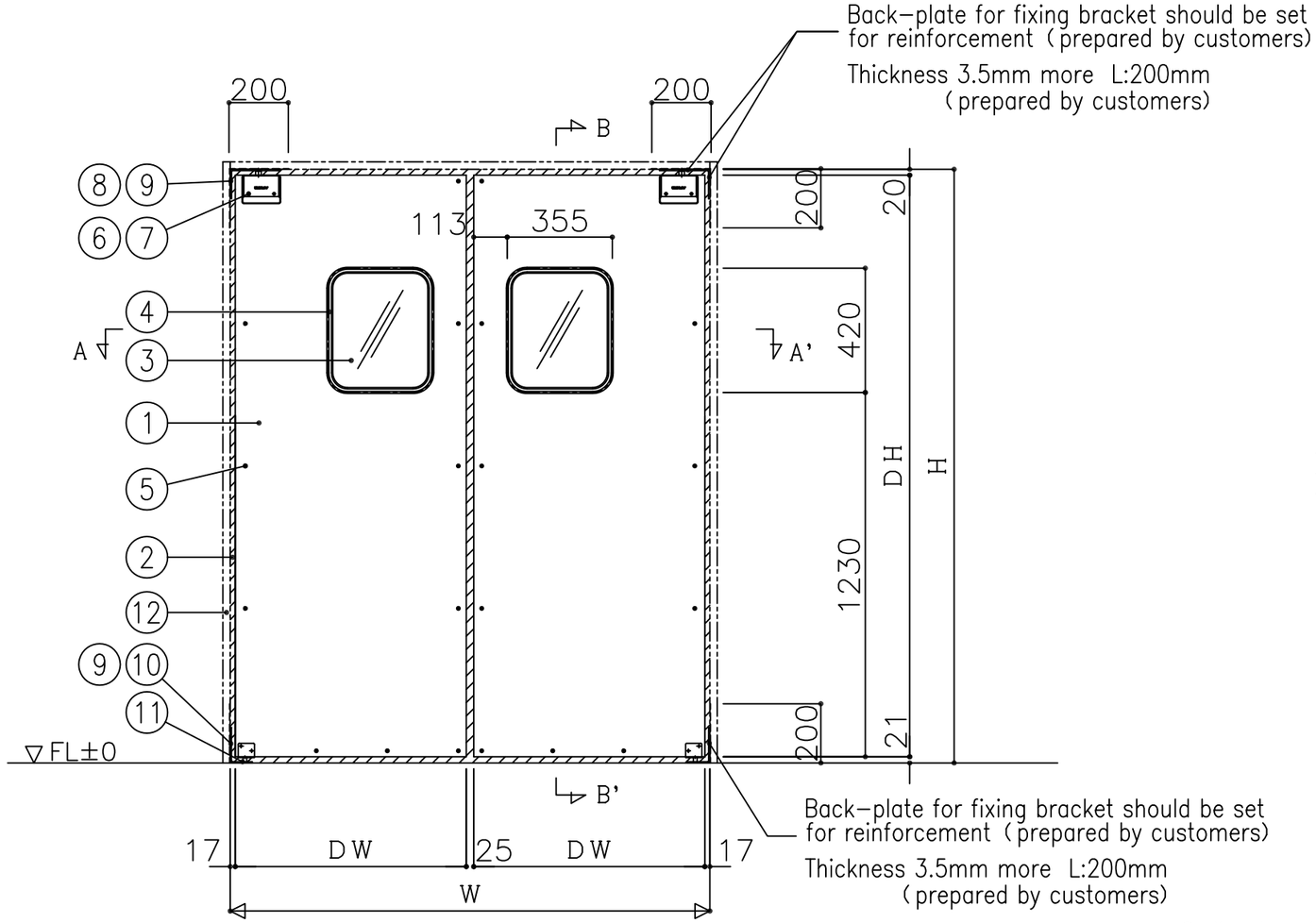


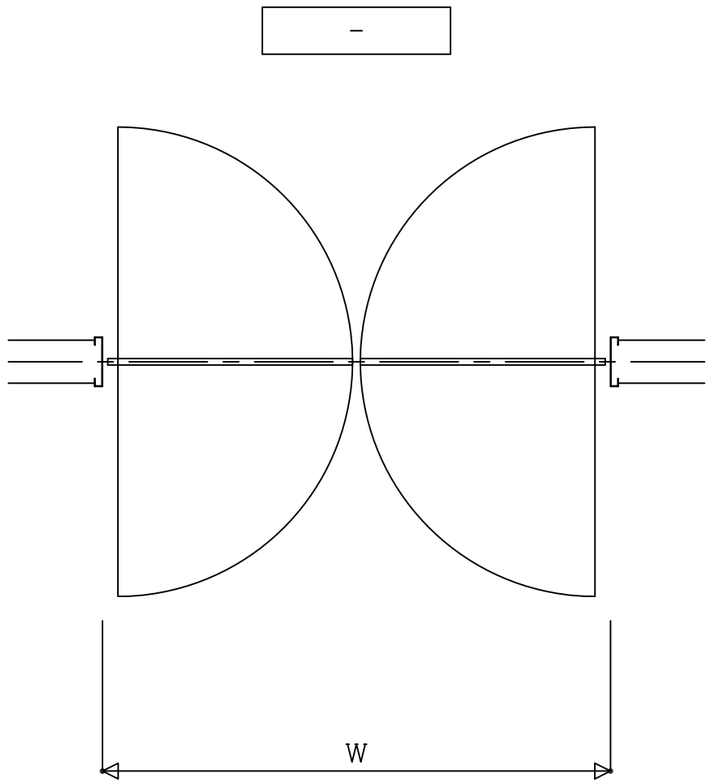


| No. | Name | Material | Remark |
|---|---|---|---|
| 1 | Surface material | Stainless steel | thickness 0.8 mm |
| 2 | Seal gasket | PVC | – |
| 3 | Window | Acrylic resin | color: transparent/thickness 4.0 mm |
| 4 | Window frame | Aluminum | color: alumite silver |
| 5 | Screw | Stainless steel | +A truss tapping/5x18 |
| 6 | Hinge cover | ABS resin | 130mm×97mm×25.7mm |
| 7 | Hinge cover screw | Stainless steel | +roundhead in light grey/M4x8 |
| 8 | Upper bracket in frame side | Stainless steel | With rubber gasket |
| 9 | Screw for bracket in frame side | Stainless steel | +flathead/M6 x 15 |
| 10 | Lower bracket in frame side | Stainless steel | - |
| 11 | Screw for lower bracket in frame side | Stainless steel, PVC | +A flathead tapping6 x30, with PYplug8 x32 |
| 12 | Opening frame for door installation (3–sided–frame) | – | Prepared by customers |

Section shown by slant lines indicates position to install the seal gasket.

Core of door・・lumber core

Opening frame for door installation (3–sided–frame) and back plate for reinforcement should be prepared by customer.

*Possible dimensions for production*

| | Single door | Double door |
|---|---|---|
| Opening width (W) | 415 ≦ W ≦ 1200 | 830 ≦ W ≦ 2400 |
| Opening height (H) | 800 ≦ H ≦ 2400 | |

* Windows cannot generally be installed in the door with DW < 400 OR DH < 900.

*Window size*

| Door width (DW) | Window width | Window height |
|---|---|---|
| 555 ≦ DW | 355 | 420 |
| 400 ≦ DW <555 | 200 | 420 |
| DW < 400 | No window | |

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)

* Minimum opening for window: w200 h250

* Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

| Code | How many | Where to install |
|---|---|---|
| – | – | ~ |
| Type | SWING DOOR SCG–3 (double door) | |

| | |
|---|---|
| – ∘ – ∘ – | – |
| ∘ ∘ | |
| ∘ ∘ | |
| ∘ ∘ | |
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Drawing name
UNIFLOW SWING DOOR
SCG–3 (double door)
Image of basic installation

株式会社ユニフロー

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Scale 1/20

Drawing No. –

Date – ∘ – ∘ –

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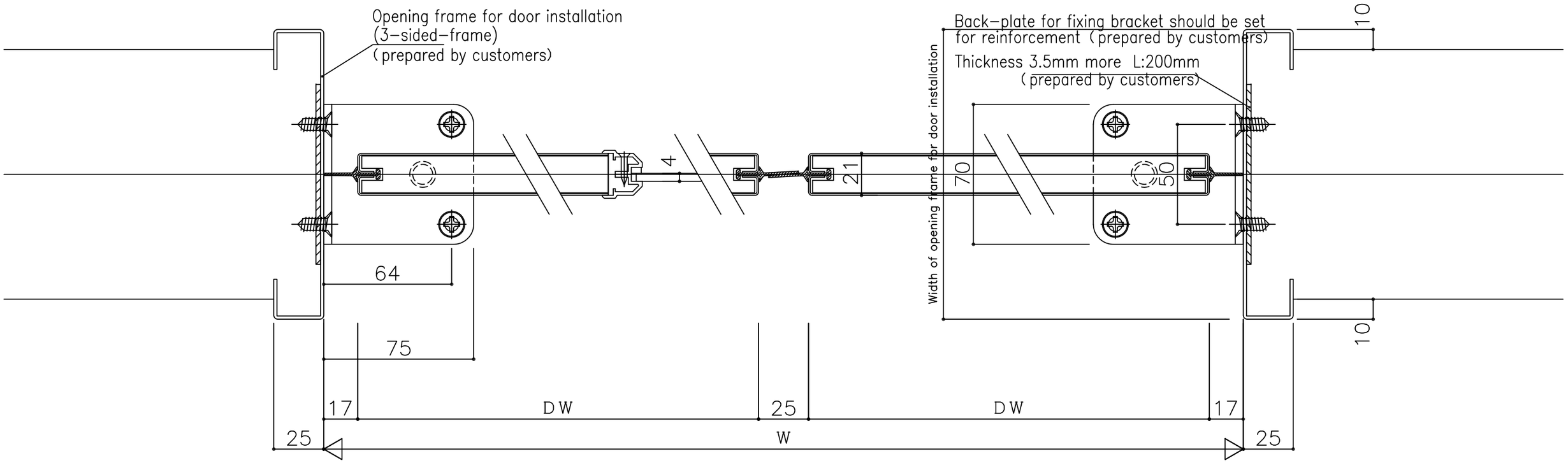


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A–A' section

| | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| – ∘ – ∘ – | – | | | Drawing name<br>UNIFLOW SWING DOOR<br>SCG–3(double door)<br>cross section | 株式会社 ユニフロー | | – | – | Scale 1/2 |
| ∘ ∘ | | | | | | | | | Drawing No. – |
| ∘ ∘ | | | | | | | | | Date – ∘ – ∘ – |
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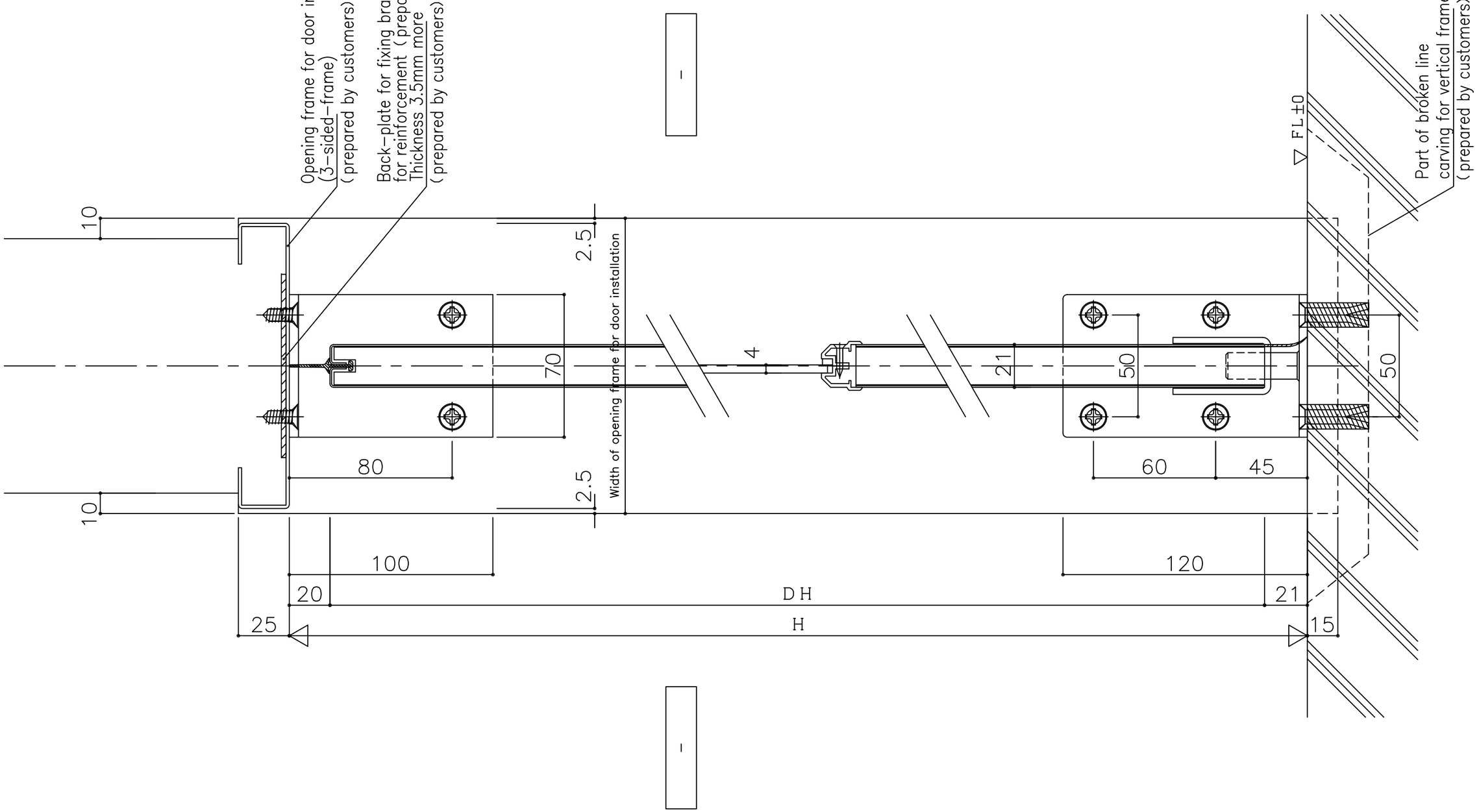


B-B' section

| | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| -∘-∘- | - | | | Drawing name<br>UNIFLOW SWING DOOR<br>SCG-3(double door)<br>vertical section | 株式会社ユニフロー | | - | - | Scale 1/2 |
| ∘ ∘ | | | | | | | | | Drawing No. - |
| ∘ ∘ | | | | | | | | | Date -∘-∘- |
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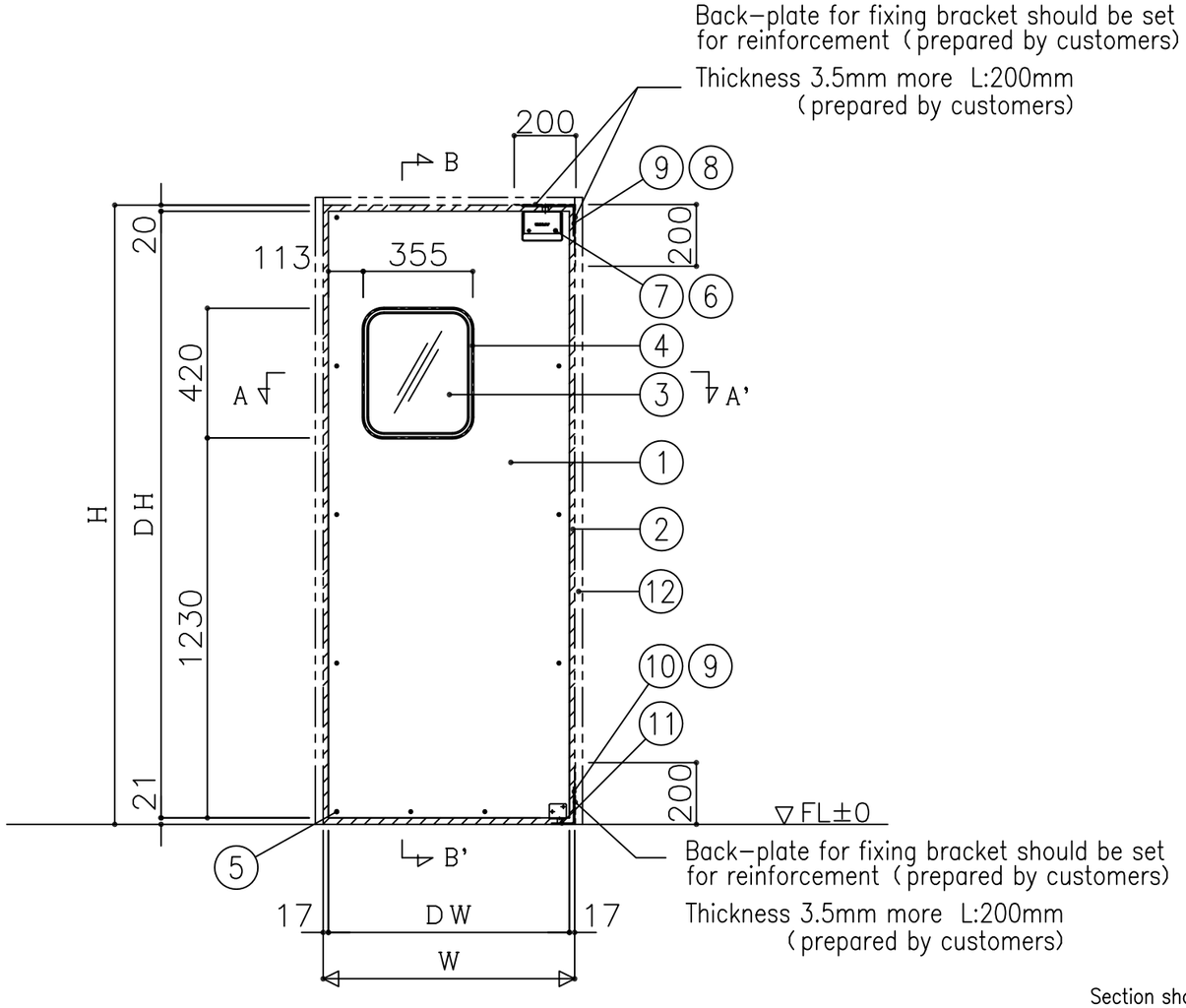


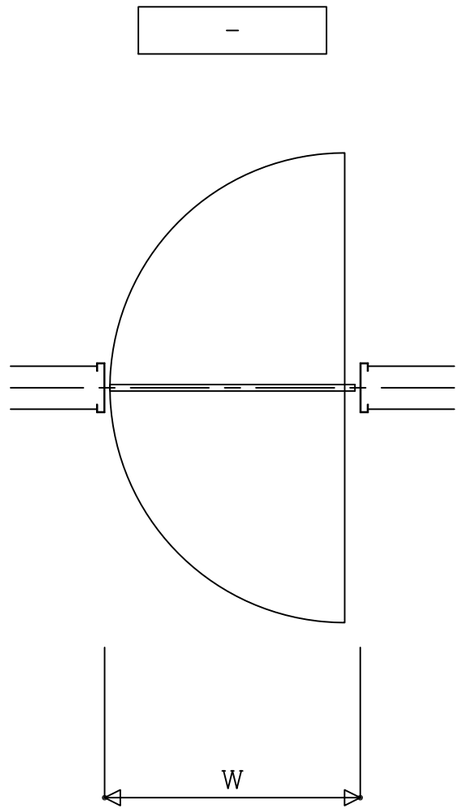


| No. | Name | Material | Remark |
|---|---|---|---|
| 1 | Surface material | Stainless steel | thickness 0.8 mm |
| 2 | Seal gasket | PVC | – |
| 3 | Window | Acrylic resin | color: transparent/thickness 4.0 mm |
| 4 | Window frame | Aluminum | color: alumite silver |
| 5 | Screw | Stainless steel | +A truss tapping/5x18 |
| 6 | Hinge cover | ABS resin | 130mm×97mm×25.7mm |
| 7 | Hinge cover screw | Stainless steel | +roundhead in light grey/M4x8 |
| 8 | Upper bracket in frame side | Stainless steel | With rubber gasket |
| 9 | Screw for bracket in frame side | Stainless steel | +flathead/M6 x 15 |
| 10 | Lower bracket in frame side | Stainless steel | - |
| 11 | Screw for lower bracket in frame side | Stainless steel, PVC | +A flathead tapping6 x30, with PYplug8 x32 |
| 12 | Opening frame for door installation (3–sided–frame) | – | Prepared by customers |

Section shown by slant lines indicates position to install the seal gasket.

Core of door• • lumber core
Opening frame for door installation (3–sided–frame)
and back plate for reinforcement
should be prepared by customer.

–

*Possible dimensions for production*

| | Single door | Double door |
|---|---|---|
| Opening width (W) | 415 ≦ W ≦ 1200 | 830 ≦ W ≦ 2400 |
| Opening height (H) | 800 ≦ H ≦ 2400 | |

* Windows cannot generally be installed in the door with DW < 400 OR DH < 900.

*Window size*

| Door width (DW) | Window width | Window height |
|---|---|---|
| 555 ≦ DW | 355 | 420 |
| 400 ≦ DW <555 | 200 | 420 |
| DW < 400 | No window | |

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)
* Minimum opening for window: w200 h250
* Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

| Code | How many | Where to install |
|---|---|---|
| – | – | ~ |
| Type | SWING DOOR SCG–3 (single door) | |

| | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| – ∘ – ∘ – | – | | | Drawing name UNIFLOW SWING DOOR SCG–3 (single door) Image of basic installation | 株式会社ユニフロー | | – | – | Scale 1/20 |
| ∘ ∘ | | | | | | | | | Drawing No. – |
| ∘ ∘ | | | | | | | | | Date – ∘ – ∘ – |
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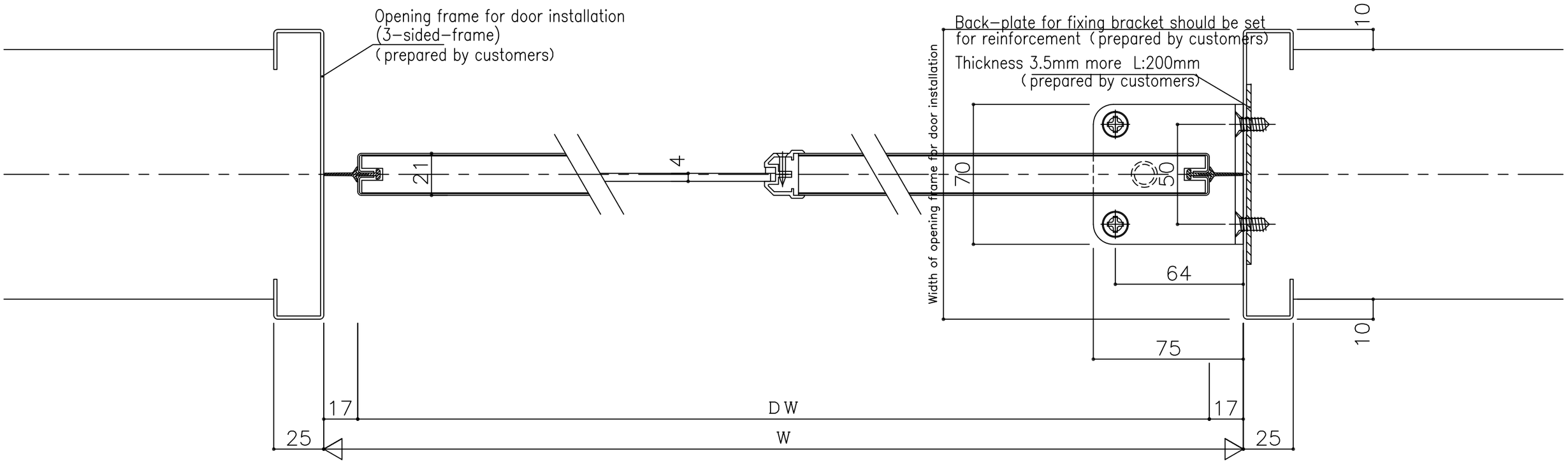


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A–A' section

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| – ∘ – ∘ – | – | | | Drawing name UNIFLOW SWING DOOR SCG–3(single door) cross section | 株式会社 ユニフロー | | – | – | Scale 1/2 | – |
| ∘ ∘ | | | | | | | | | | Drawing No. – |
| ∘ ∘ | | | | | | | | | | Date – ∘ – ∘ – |
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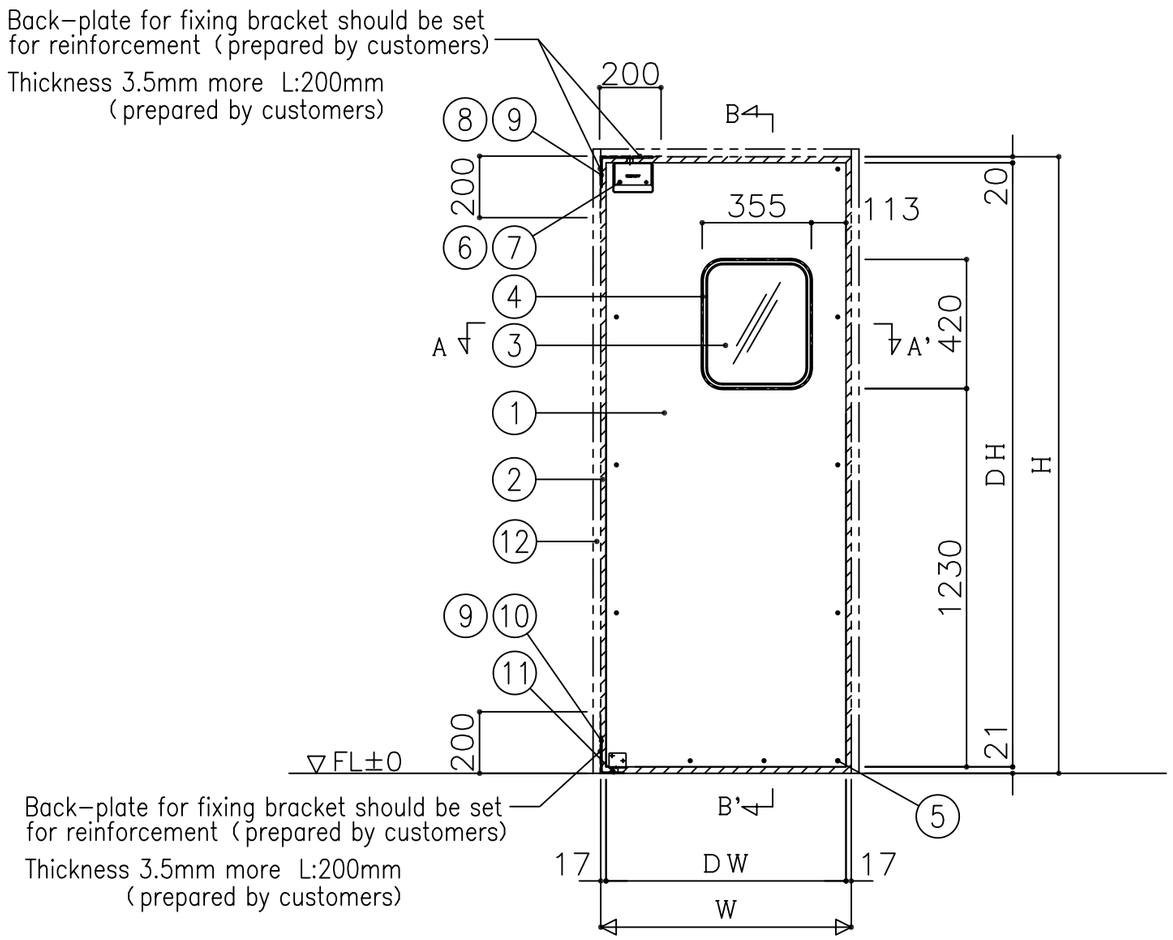


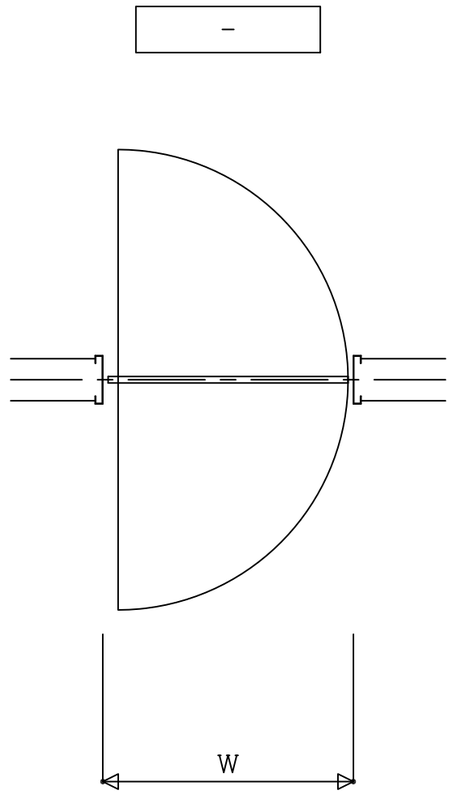


| No. | Name | Material | Remark |
|---|---|---|---|
| 1 | Surface material | Stainless steel | thickness 0.8 mm |
| 2 | Seal gasket | PVC | – |
| 3 | Window | Acrylic resin | color: transparent/thickness 4.0 mm |
| 4 | Window frame | Aluminum | color: alumite silver |
| 5 | Screw | Stainless steel | +A truss tapping/5x18 |
| 6 | Hinge cover | ABS resin | 130mm×97mm×25.7mm |
| 7 | Hinge cover screw | Stainless steel | +roundhead in light grey/M4x8 |
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Core of door・・lumber core
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* Minimum opening for window: w200 h250
* Vertical posistion of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

| Code | How many | Where to install |
|---|---|---|
| – | – | ~ |
| Type | SWING DOOR SCG–3 (single door) | |
| | | |
| | | |
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|---|---|---|---|---|---|---|---|---|---|
| – | | Drawing name UNIFLOW SWING DOOR SCG–3 (single door) Image of basic installation | 株式会社ユニフロー | | – | – | Scale 1/20 | – | |
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| | | | | | | | | Date | – ・ – ・ – |

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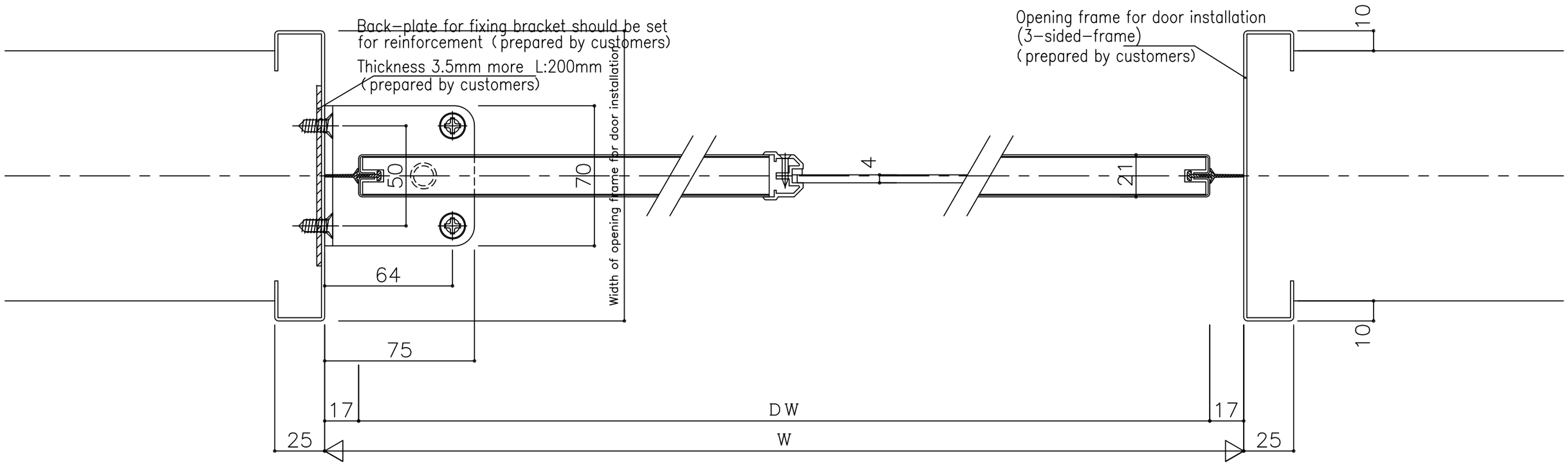


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A–A' section

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| – ∘ – ∘ – | – | | | Drawing name UNIFLOW SWING DOOR SCG–3(single door) cross section | 株式会社ユニフロー | | – | – | Scale 1/2 | – |
| ∘ ∘ | | | | | | | | | | Drawing No. – |
| ∘ ∘ | | | | | | | | | | Date – ∘ – ∘ – |
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