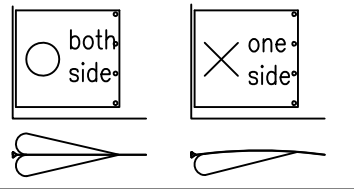


Qty of v-hinge installed

	Opening width (W)	Qty (per one door panel)
Single door	610 ≤ W ≤ 1200	2
Double door	1215 ≤ W ≤ 2400	2

Note:

*When optional spring bumper is installed on lwp-3, it must be installed on both sides. (If installed on one side only, the door panel will deflect.)



* Qty of v-hinge installed on LWP-3 is 2 in all cases.

No.	Name	Material	Remark
1	Surface material	Aluminum	thickness 1.6 mm
2	Window	Acrylic resin	color: transparent/thickness 4.0 mm
3	Window frame	Rubber gasket	color: black
4	V-hinge	Polyacetal	color: gray
5	Screw	Stainless steel	+ Bind screw M8x15
6	Opening frame for door installation (3-sided-frame)	-	Prepared by customers

Window size

Door width (DW)	Window width	Window height
620 ≤ DW	355	420
566 ≤ DW < 620	300	420
511 ≤ DW < 566	245	420
400 ≤ DW < 511	200	420
DW < 400	No window	

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)
 * Minimum opening for window: w200 h250
 * Vertical position of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

Code	How many	Where to install
⊖	-	~
Type	SWING DOOR LWP-3V (double door)	

* Opening frame for door installation (3-sided-frame) and back-plate for fixing bracket for reinforcement should be prepared by customers.

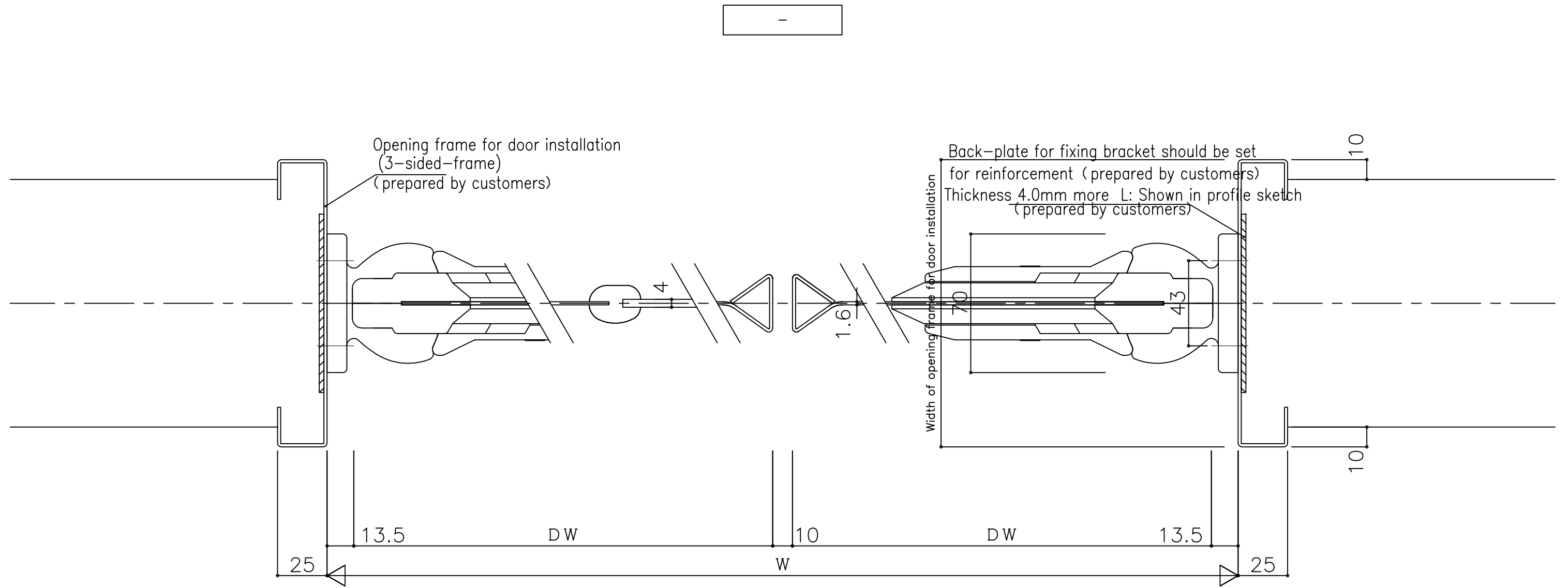
Possible dimensions for production

	Single door	Double door
Opening width (W)	610 ≤ W ≤ 1200	1215 ≤ W ≤ 2400
Opening height (H)	1000 ≤ H ≤ 2400	

Drawing name
 UNIFLOW SWING DOOR
 LWP-3V (double door)
 Image of basic installation



Scale
 1/20
 Drawing No. -
 Date - . - . -



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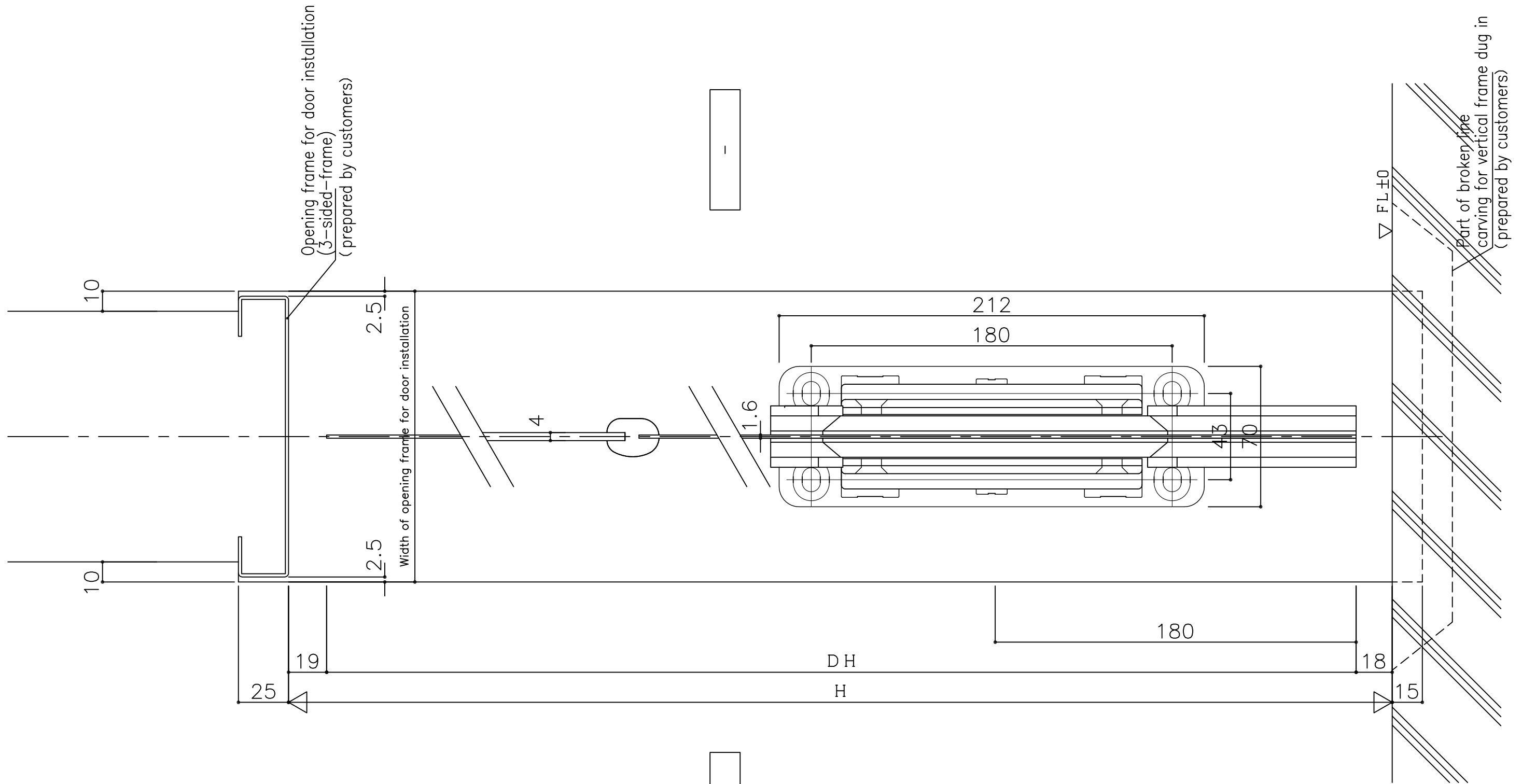
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Drawing name
UNIFLOW SWING DOOR
LWP-3V (double door)
cross section

#式設計 UNIFLOW

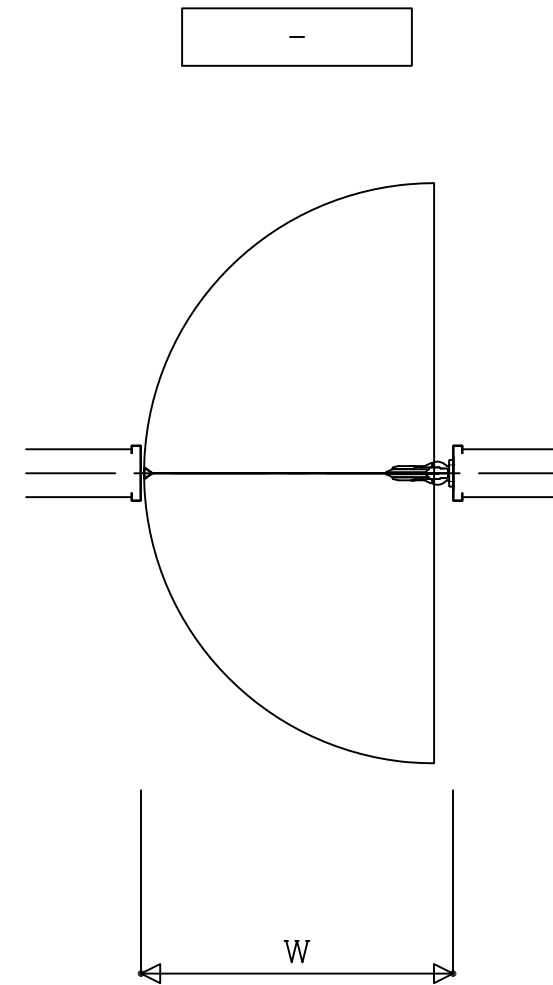
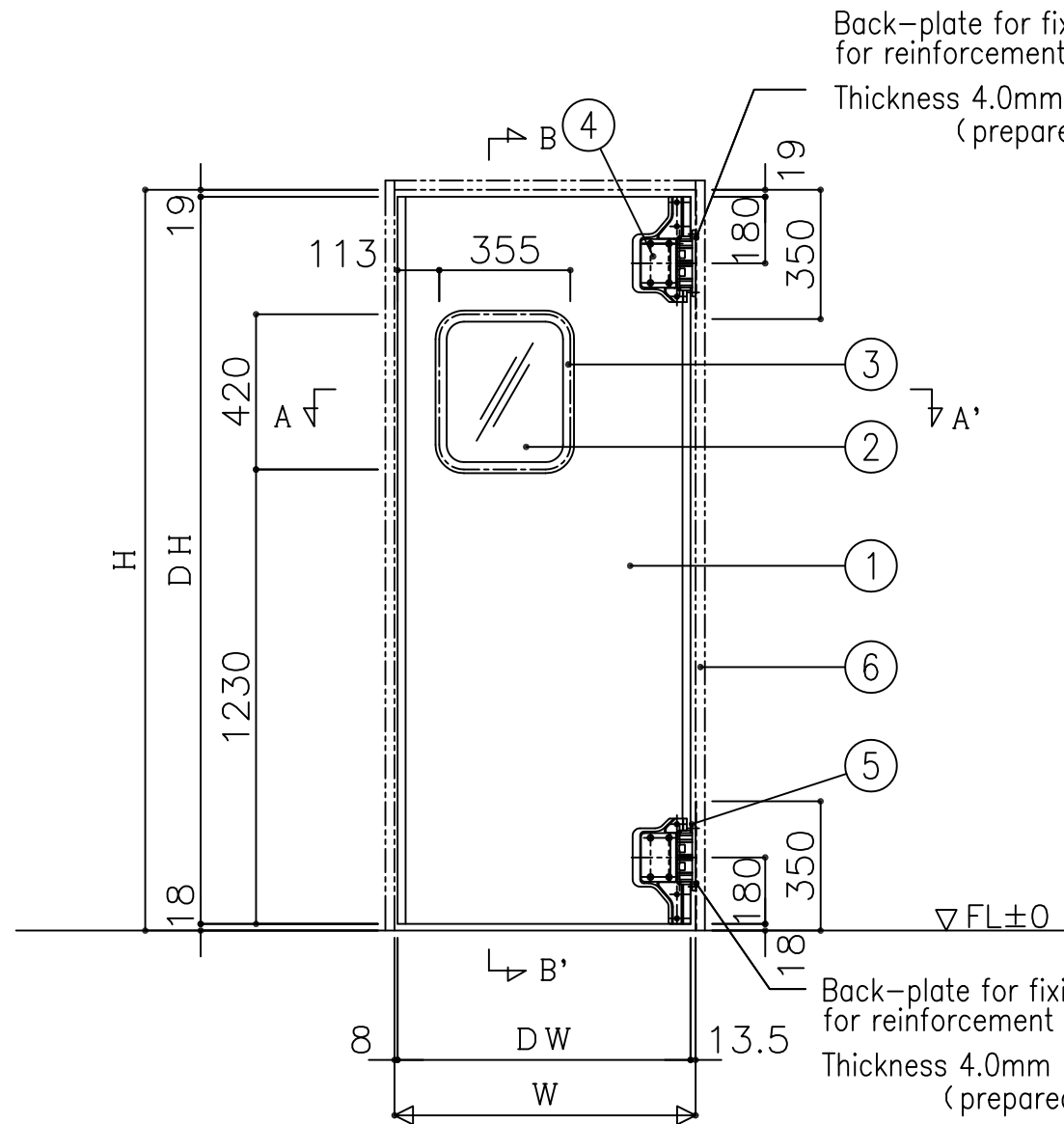
Scale	-
1/2	Drawing No. -
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Drawing name
 UNIFLOW SWING DOOR
 LWP-3V
 vertical section



Scale
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 /
 Drawing No. -
 Date - . - . -



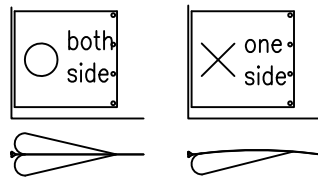
Qty of v-hinge installed

	Opening width (W)	Qty (per one door panel)
Single door	610 ≤ W ≤ 1200	2
Double door	1215 ≤ W ≤ 2400	2

* Qty of v-hinge installed on LWP-3 is 2 in all cases.

Note:

*When optional spring bumper is installed on lwp-3, it must be installed on both sides. (If installed on one side only, the door panel will deflect.)



Window size

Door width (DW)	Window width	Window height
620 ≤ DW	355	420
566 ≤ DW < 620	300	420
511 ≤ DW < 566	245	420
400 ≤ DW < 511	200	420
DW < 400	No window	

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)
 * Minimum opening for window: w200 h250
 * Vertical position of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

* Opening frame for door installation (3-sided-frame) and back-plate for fixing bracket for reinforcement should be prepared by customers.

Possible dimensions for production

	Single door	Double door
Opening width (W)	610 ≤ W ≤ 1200	1215 ≤ W ≤ 2400
Opening height (H)	1000 ≤ H ≤ 2400	

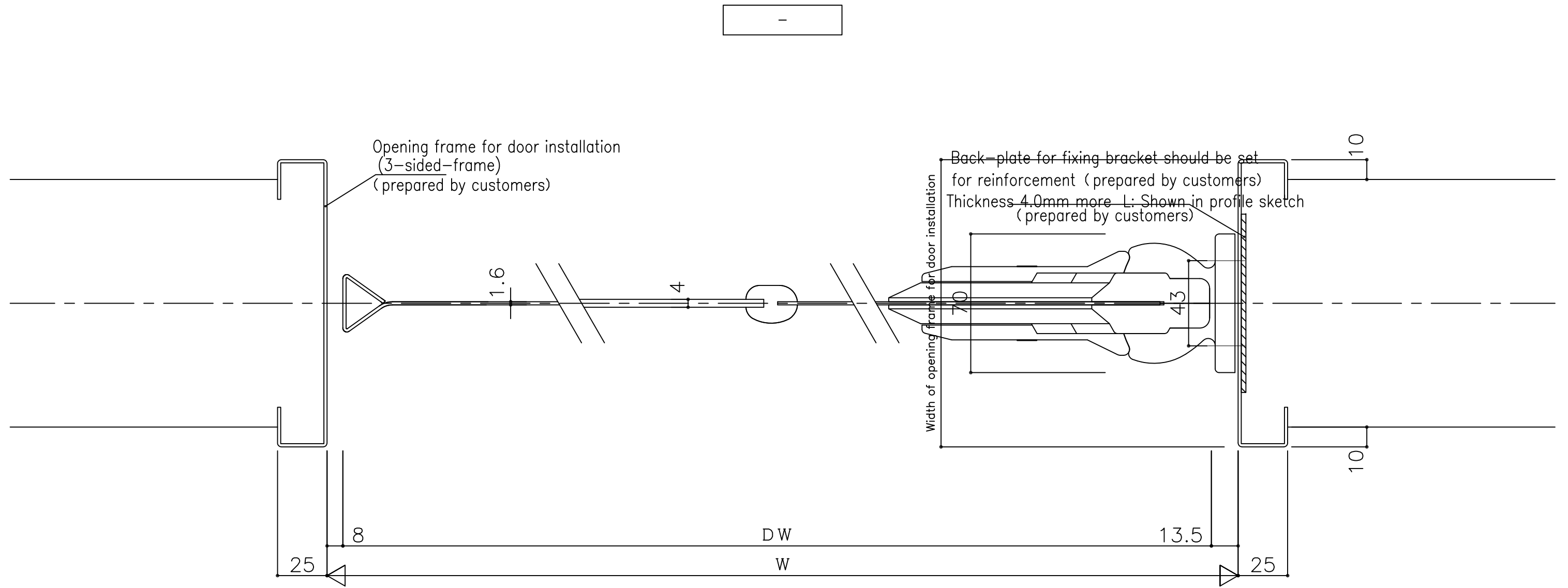
No.	Name	Material	Remark
1	Surface material	Aluminum	thickness 1.6 mm
2	Window	Acrylic resin	color: transparent/thickness 4.0 mm
3	Window frame	Rubber gasket	color: black
4	V-hinge	Polyacetal	color:gray
5	Screw	Stainless steel	+ Bind screw M8x15
6	Opening frame for door installation (3-sided-frame)	-	Prepared by customers

Drawing name
 UNIFLOW SWING DOOR
 LWP-3V (double door)
 Image of basic installation



Scale
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 /

Drawing No. -
 Date - . - . -



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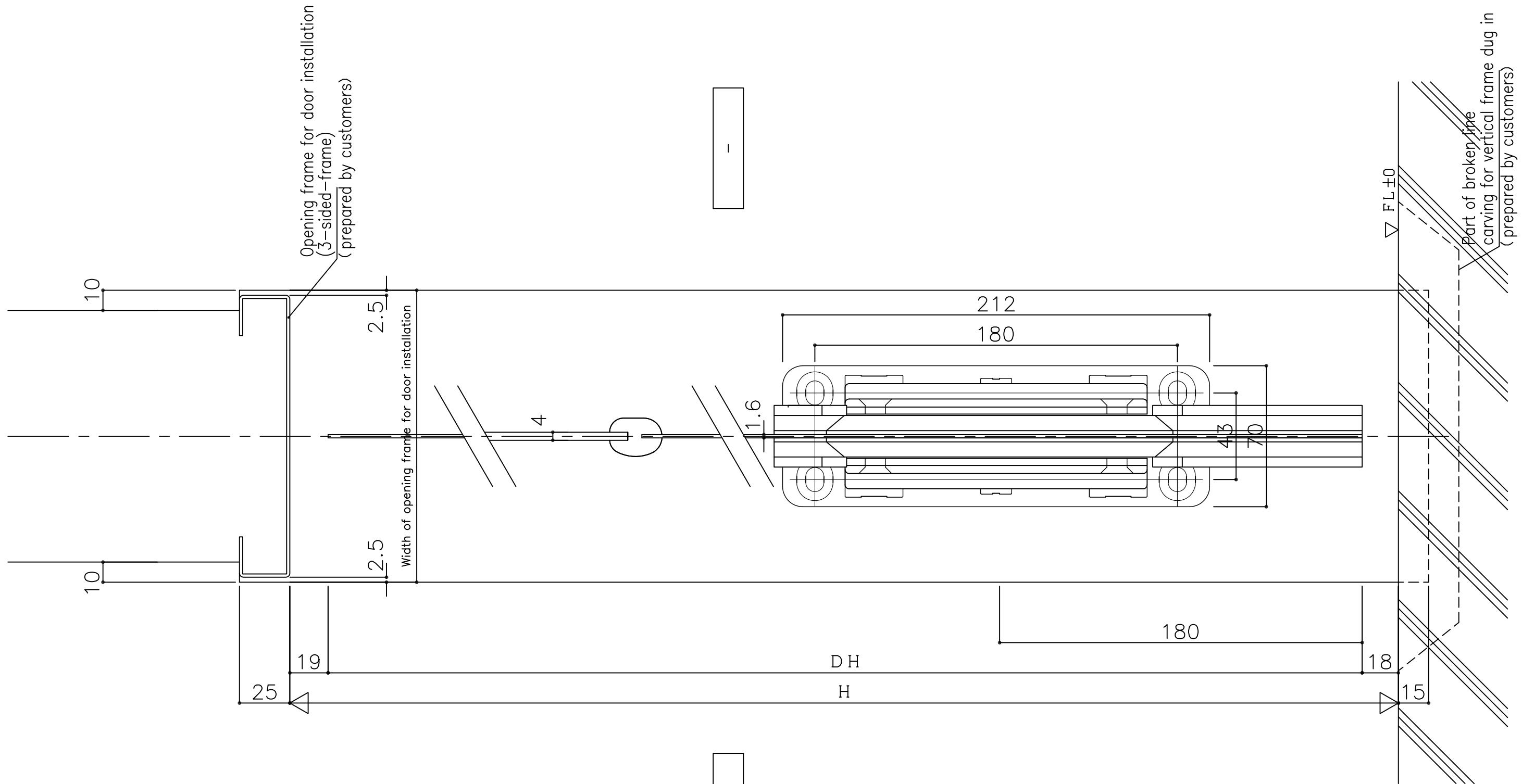
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o	o			

Drawing name
UNIFLOW SWING DOOR
LWP-3V (double door)
cross section

#式自打 3-V

Scale	-
1/2	Drawing No. -
/	Date - o - o -



Drawing name
UNIFLOW SWING DOOR
LWP-3V
vertical section

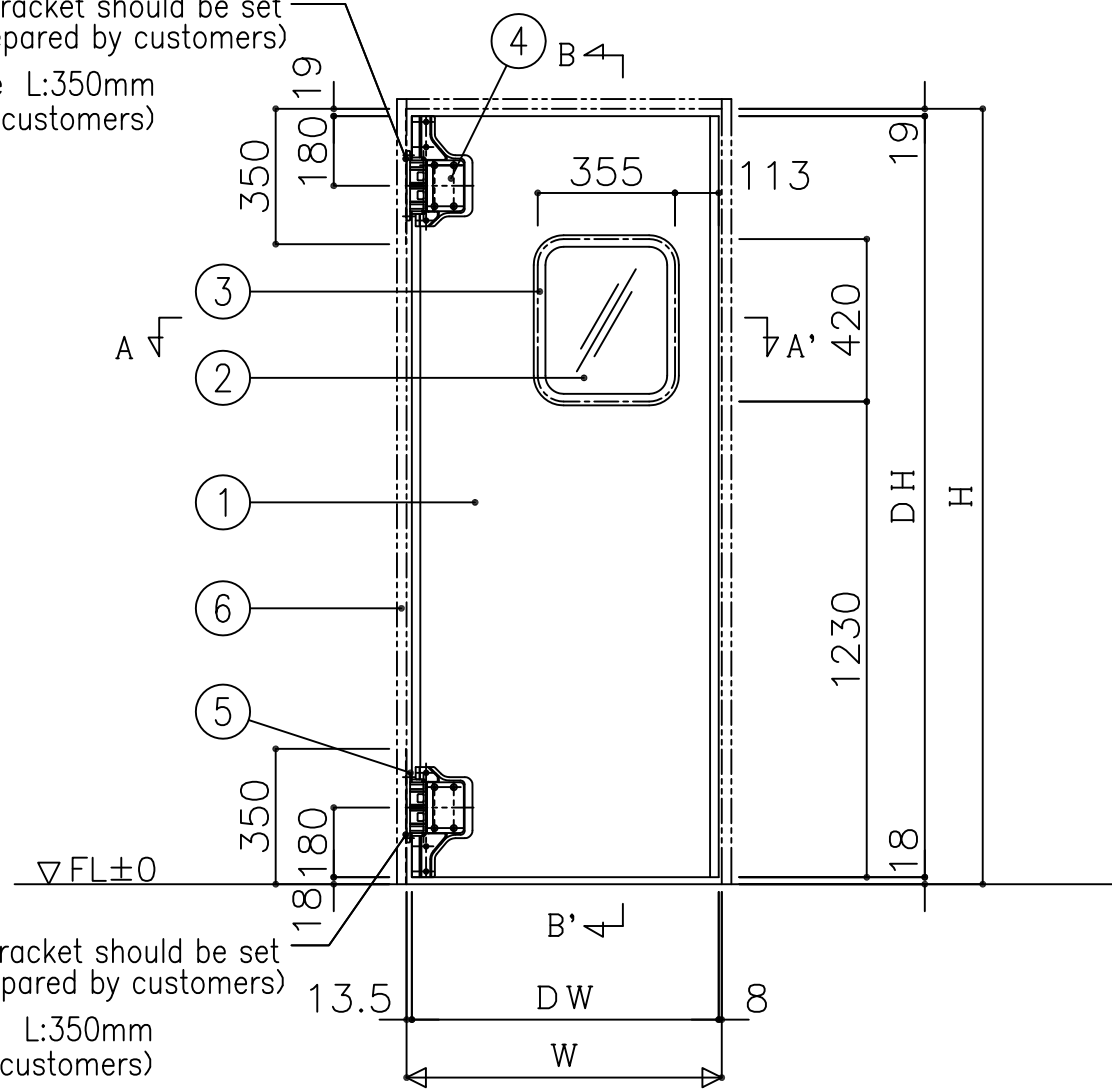


Scale
1/2
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Drawing No.	-
Date	- . - . -

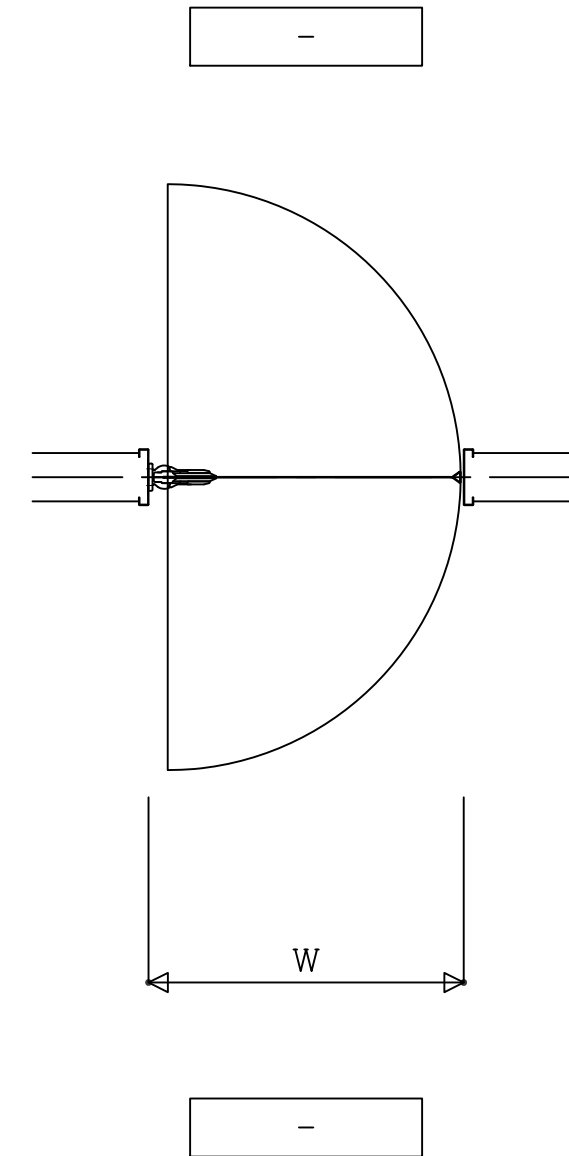
Back-plate for fixing bracket should be set for reinforcement (prepared by customers)

Thickness 4.0mm more L:350mm (prepared by customers)



Back-plate for fixing bracket should be set for reinforcement (prepared by customers)

Thickness 4.0mm more L:350mm (prepared by customers)



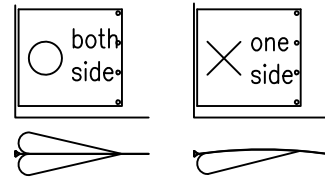
Qty of v-hinge installed

	Opening width (W)	Qty (per one door panel)
Single door	610 ≤ W ≤ 1200	2
Double door	1215 ≤ W ≤ 2400	2

* Qty of v-hinge installed on LWP-3 is 2 in all cases.

Note:

*When optional spring bumper is installed on lwp-3, it must be installed on both sides. (If installed on one side only, the door panel will deflect.)



Window size

Door width (DW)	Window width	Window height
620 ≤ DW	355	420
566 ≤ DW < 620	300	420
511 ≤ DW < 566	245	420
400 ≤ DW < 511	200	420
DW < 400	No window	

*Window sizes other than the above can be used depending on the height (H) and position of the window (to be confirmed)
 * Minimum opening for window: w200 h250
 * Vertical position of window: requires minimum 500 from door panel bottom edge and minimum 200 from door panel upper edge.

Code	How many	Where to install
①	-	~
Type	SWING DOOR LWP-3V (single door)	

* Opening frame for door installation (3-sided-frame) and back-plate for fixing bracket for reinforcement should be prepared by customers.

Possible dimensions for production

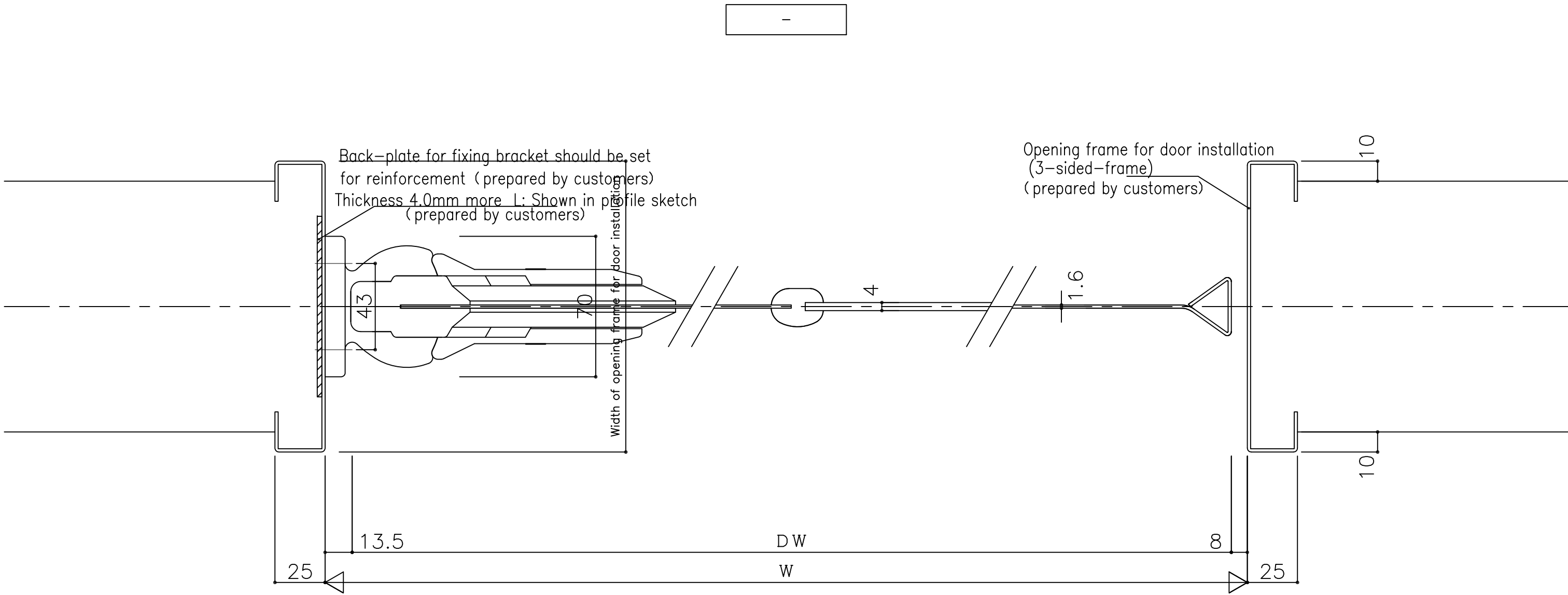
	Single door	Double door
Opening width (W)	610 ≤ W ≤ 1200	1215 ≤ W ≤ 2400
Opening height (H)	1000 ≤ H ≤ 2400	

No.	Name	Material	Remark
1	Surface material	Aluminum	thickness 1.6 mm
2	Window	Acrylic resin	color: transparent/thickness 4.0 mm
3	Window frame	Rubber gasket	color: black
4	V-hinge	Polyacetal	color:gray
5	Screw	Stainless steel	+ Bind screw M8x15
6	Opening frame for door installation (3-sided-frame)	-	Prepared by customers

Drawing name
 UNIFLOW SWING DOOR
 LWP-3V (double door)
 Image of basic installation



Scale 1/20
 Drawing No. -
 Date - . - . -



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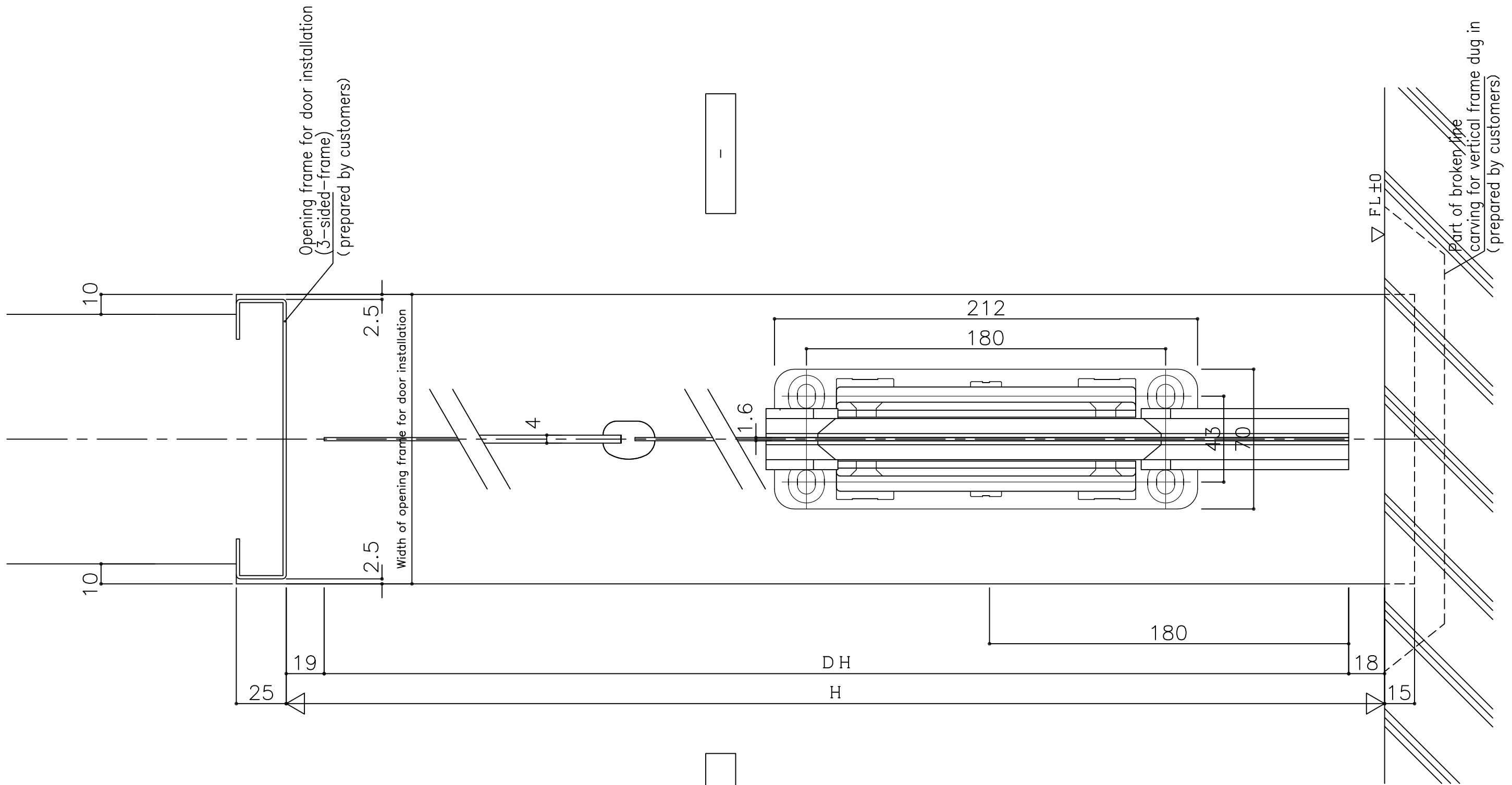
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Drawing name
UNIFLOW SWING DOOR
LWP-3V (double door)
cross section

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Scale	1/2	-
Drawing No.	-	-
Date	-	-



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Drawing name
 UNIFLOW SWING DOOR
 LWP-3V
 vertical section



Scale	1/2
Drawing No.	-
Date	- . - . -