

Dimensions of window (Outer dimension)

Width of door (DW)	Width of window	Height of window
750 ≤ DW < 940	340	640
940 ≤ DW < 1240	640	
1240 ≤ DW ≤ 1650	940	

Note: The DW (width of door) in this table is based on cases when the covering dimensions are standard.

Long window (outer dimension) Louver (Outer dimension)

Width of window	Height of window	Width of louver	Height of louver
200	700	200	700
		700	200

*Lateral location of window installation is set in the center of the opening width (W).

*Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

*Area for window installation: The following clearances are necessary:
120 mm or more from the left or right side of a door
150 mm or more from the door head or door bottom

*Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimensions for production

	Single door	Double door
Effective opening width (AW)	600 ≤ AW ≤ 1500	1200 ≤ AW ≤ 3000
Opening height (H)	1100 ≤ H ≤ 2480	

* When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply. Please feel free to consult us.

Colored steel plate • Aluminum : DW 1490 or more
Bonderized steel sheet • Stainless : DW 1180 or more

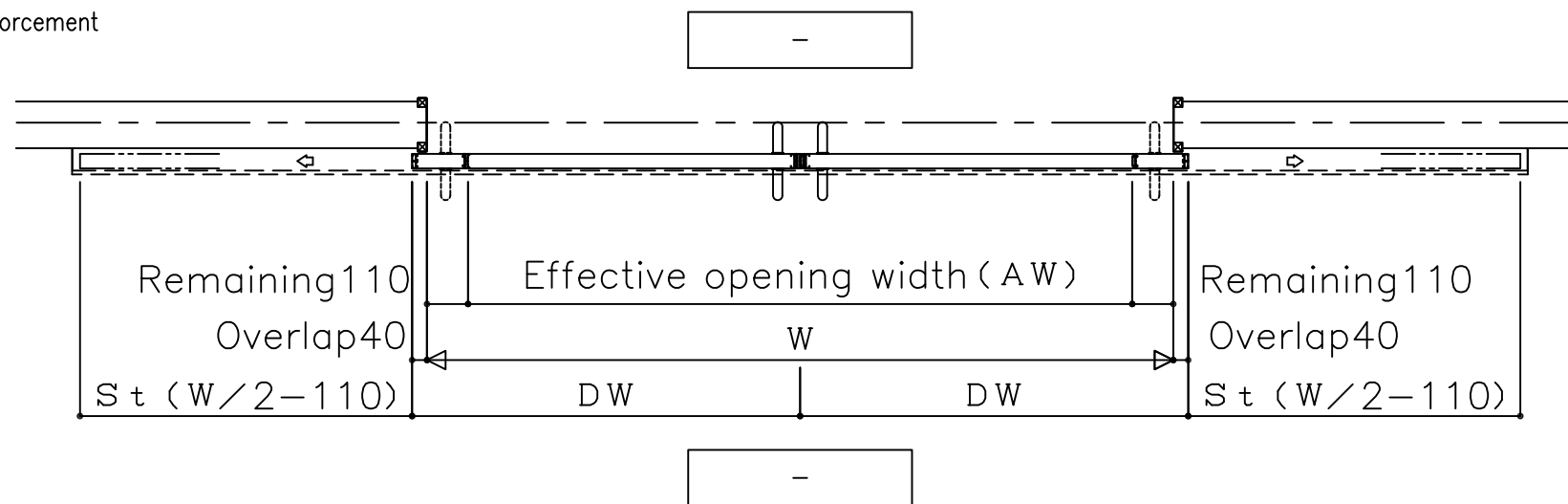
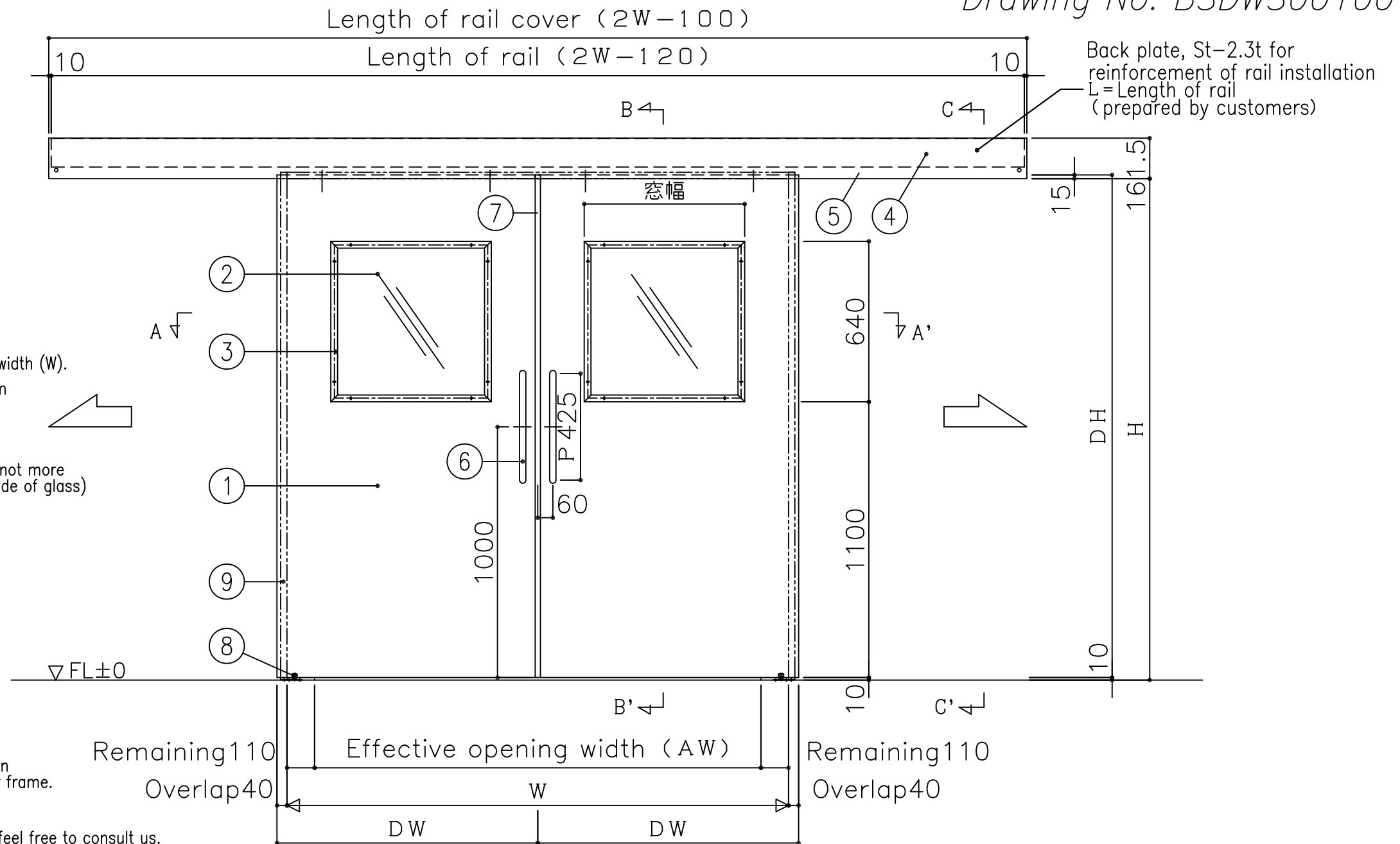
*When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.

*When installing locks (MIWA FG lock):
If you need an unopened distance of less than the standard size, please feel free to consult us.

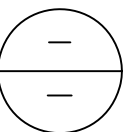
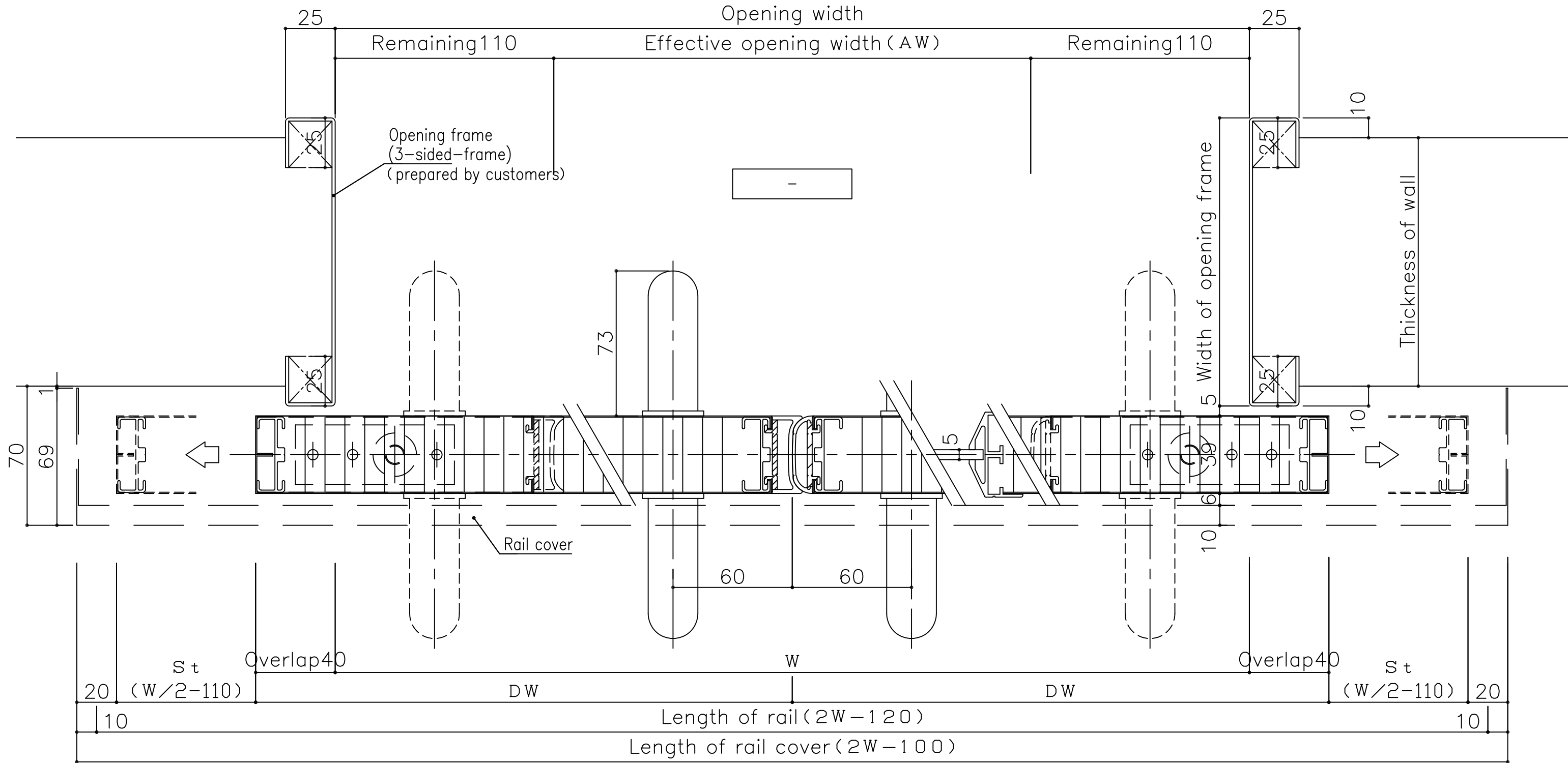
*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door • Paper made core
Opening frame for door installation (3-sided-frame) • Back plate for reinforcement should be prepared by customers.

9	Opening frame	-	-
8	Guide roller	Stainless • Polyacetal	-
7	Door head rubber cushion	PVC extruded (PVC resin)	-
6	Grip	Stainless	25φ L=450
5	Rail cover	Colored steel plate	t=0.6mm color: Ivory
4	Rail	Unit of automatic closing system, etc	-
3	Window frame	Aluminum alloy extruded material	color: almite silver t=5.0mm color: Transparent
2	Window	Acrylic plate	t=5.0mm color: Transparent
1	Surface material	Colored steel plate	t=0.6mm color: Ivory
No.	Name	Material	Remark



Code	How many	Where to install
⊖	-	~
Type	SLIDE DOOR SR (double door) type	



-	-
o	o
o	o
o	o
o	o

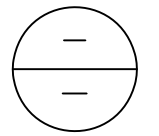
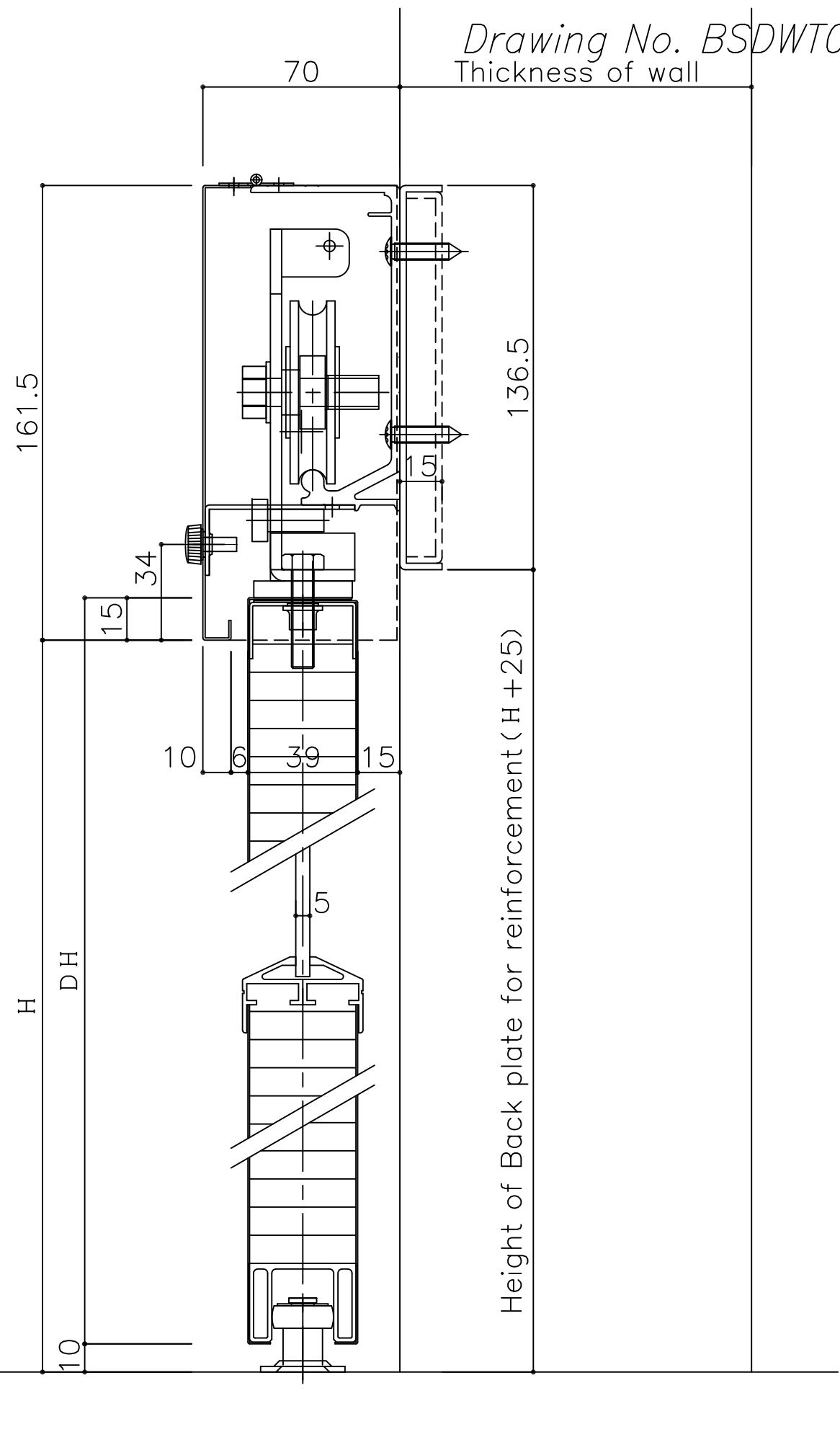
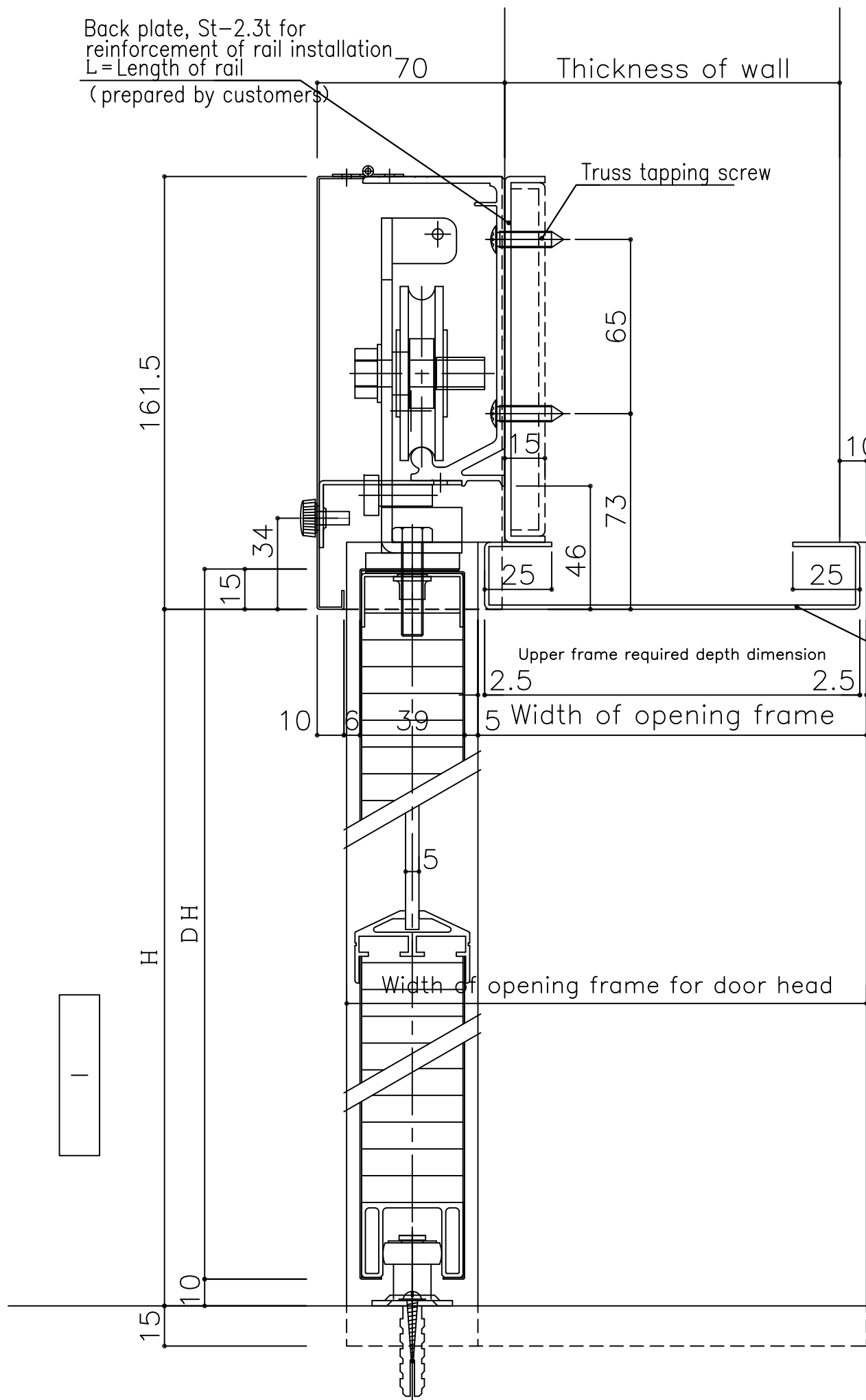
Drawing Name
UNIFLOW SLIDE DOOR SR(double door)
cross section



Scale	1/2
Drawing No.	-
Date	- . - . -

Back plate, St-2.3t for reinforcement of rail installation
 L=Length of rail
 (prepared by customers)

Drawing No. BSDWT00100
 Thickness of wall



---	---
•••••	---
•••••	---
•••••	---
•••••	---

Drawing Name
 UNIFLOW SLIDE DOOR SR
 vertical section



Scale	1/2	-
Drawing No.	-	-
Date	-	-

Dimensions of window (Outer dimension)

Width of door (DW)	Width of window	Height of window
750 ≤ DW < 940	340	640
940 ≤ DW < 1240	640	
1240 ≤ DW ≤ 1650	940	

Note: The DW (width of door) in this table is based on cases when the covering dimensions are standard.

Long window (outer dimension) Louver (Outer dimension)

Width of window	Height of window	Width of louver	Height of louver
200	700	200	700
		700	200

*Lateral location of window installation is set in the center of the opening width (W).

*Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

*Area for window installation: The following clearances are necessary:
120 mm or more from the left or right side of a door
150 mm or more from the door head or door bottom

*Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimensions for production

	Single door	Double door
Effective opening width (AW)	600 ≤ AW ≤ 1500	1200 ≤ AW ≤ 3000
Opening height (H)	1100 ≤ H ≤ 2480	

* When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply). Please feel free to consult us.

Colored steel plate • Aluminum : DW 1490 or more
Bonderized steel sheet • Stainless : DW 1180 or more

*When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.

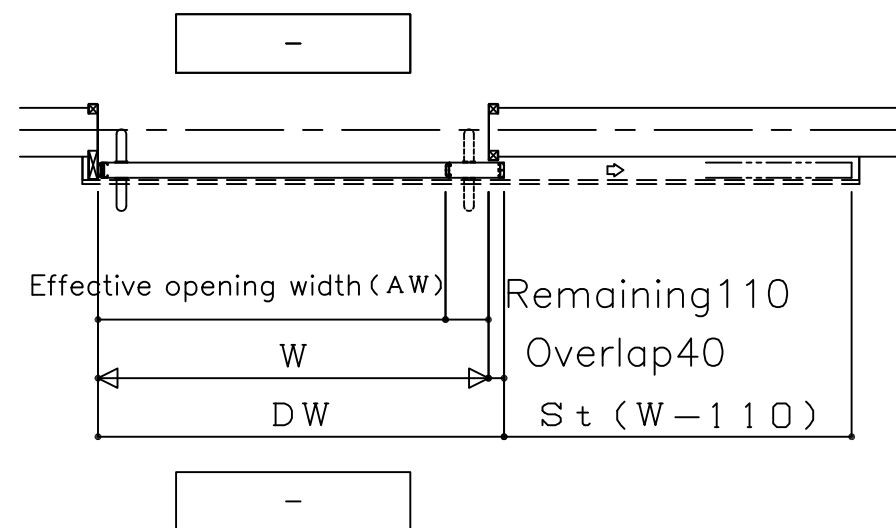
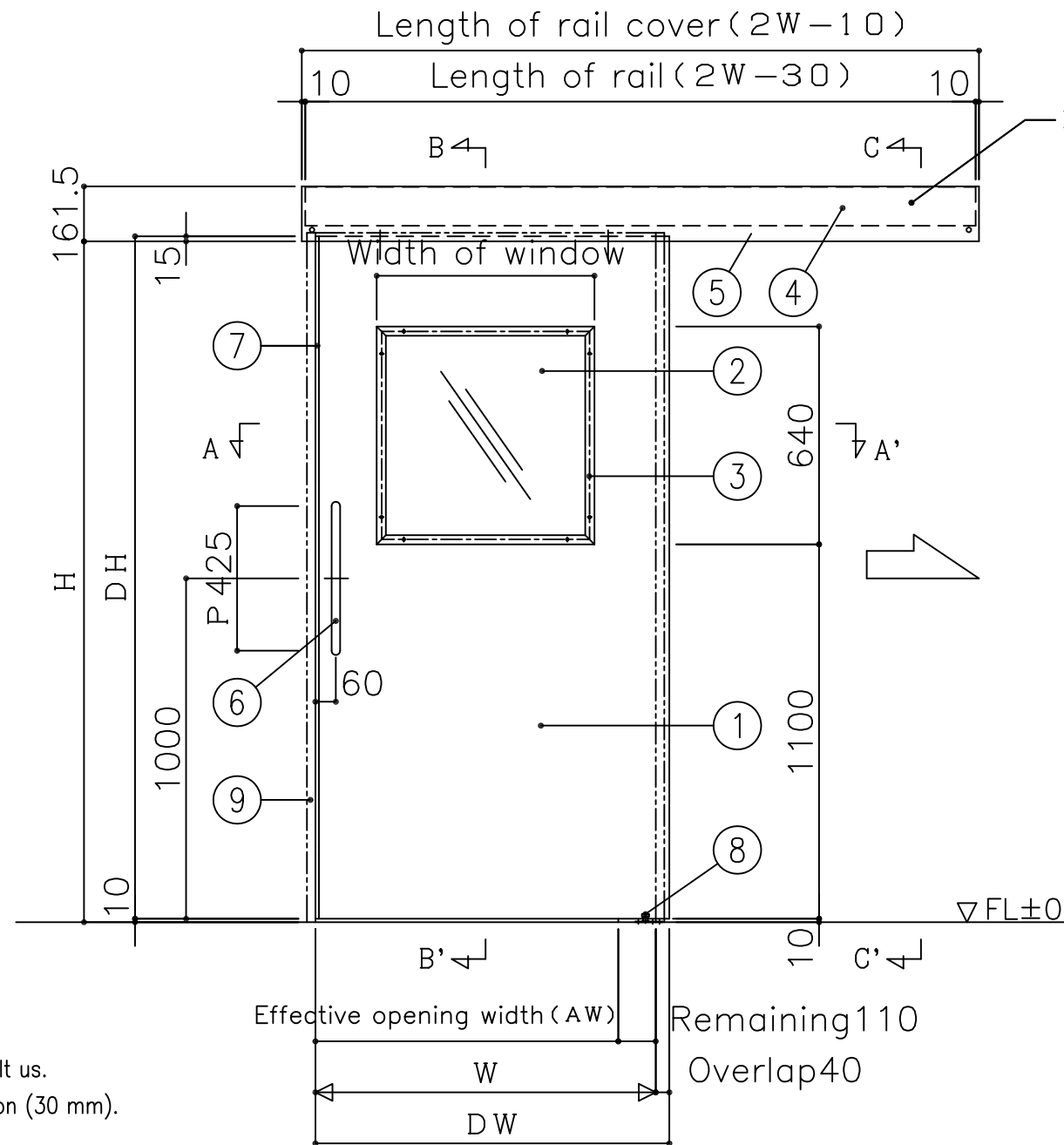
*When installing locks (MIWA FG lock):
If you need an unopened distance of less than the standard size, please feel free to consult us.

*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door • Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement should be prepared by customers.

9	Opening frame	-	-
8	Guide roller	Stainless • Polyacetal	-
7	Door head rubber cushion	PVC extruded (PVC resin)	-
6	Grip	Stainless	25φ L=450
5	Rail cover	Colored steel plate	t=0.6mm color: Ivory
4	Rail	Unit of automatic closing system, etc	-
3	Window frame	Aluminum alloy extruded material	color: almite silver
2	Window	Acrylic plate	t=5.0mm color: Transparent
1	Surface material	Colored steel plate	t=0.6mm color: Ivory
No.	Name	Material	Remark



Code	How many	Where to install
①	-	~
Type	SLIDE DOOR SR (right) type	

Drawing Name

UNIFLOW SLIDE DOOR SR (right)
Image of basic installation

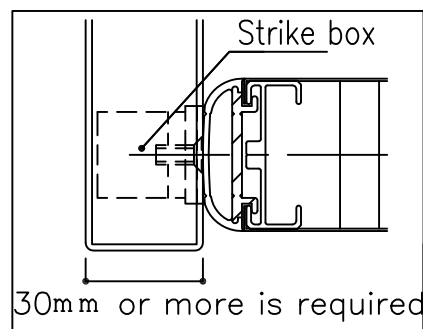
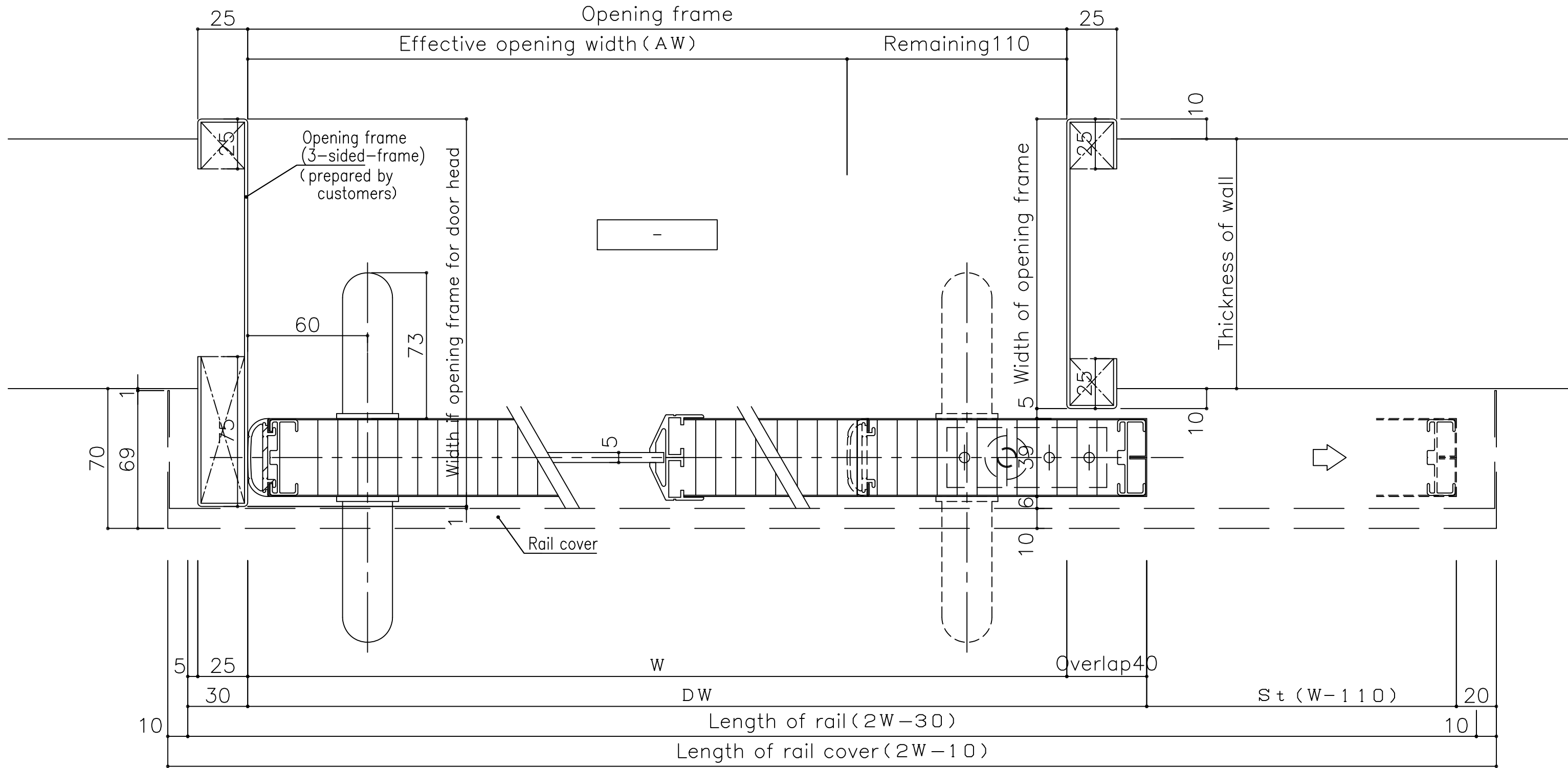
UNIFLOW

Scale

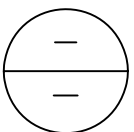
1/20

Drawing No. -

Date - . - . -



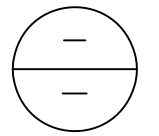
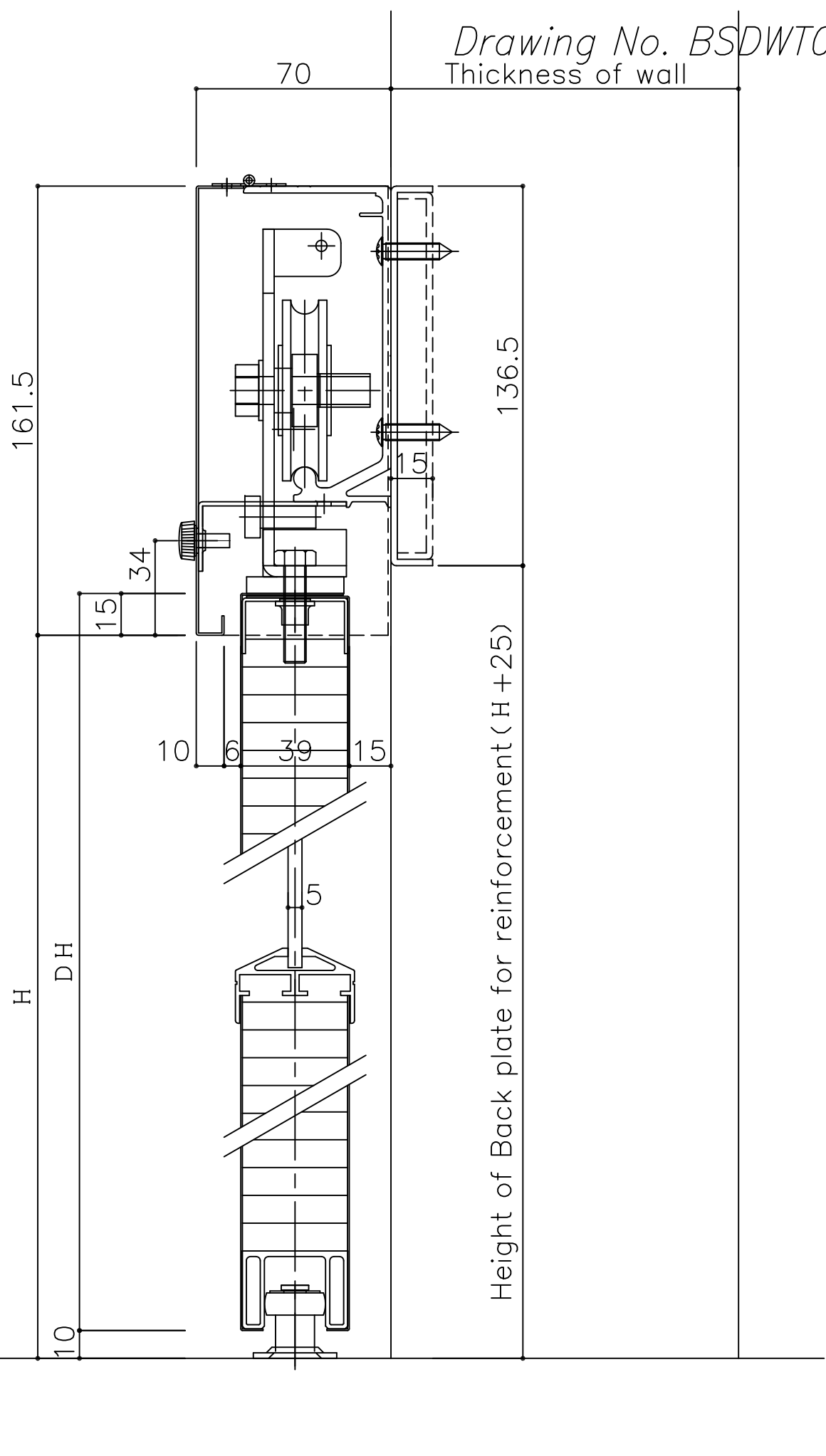
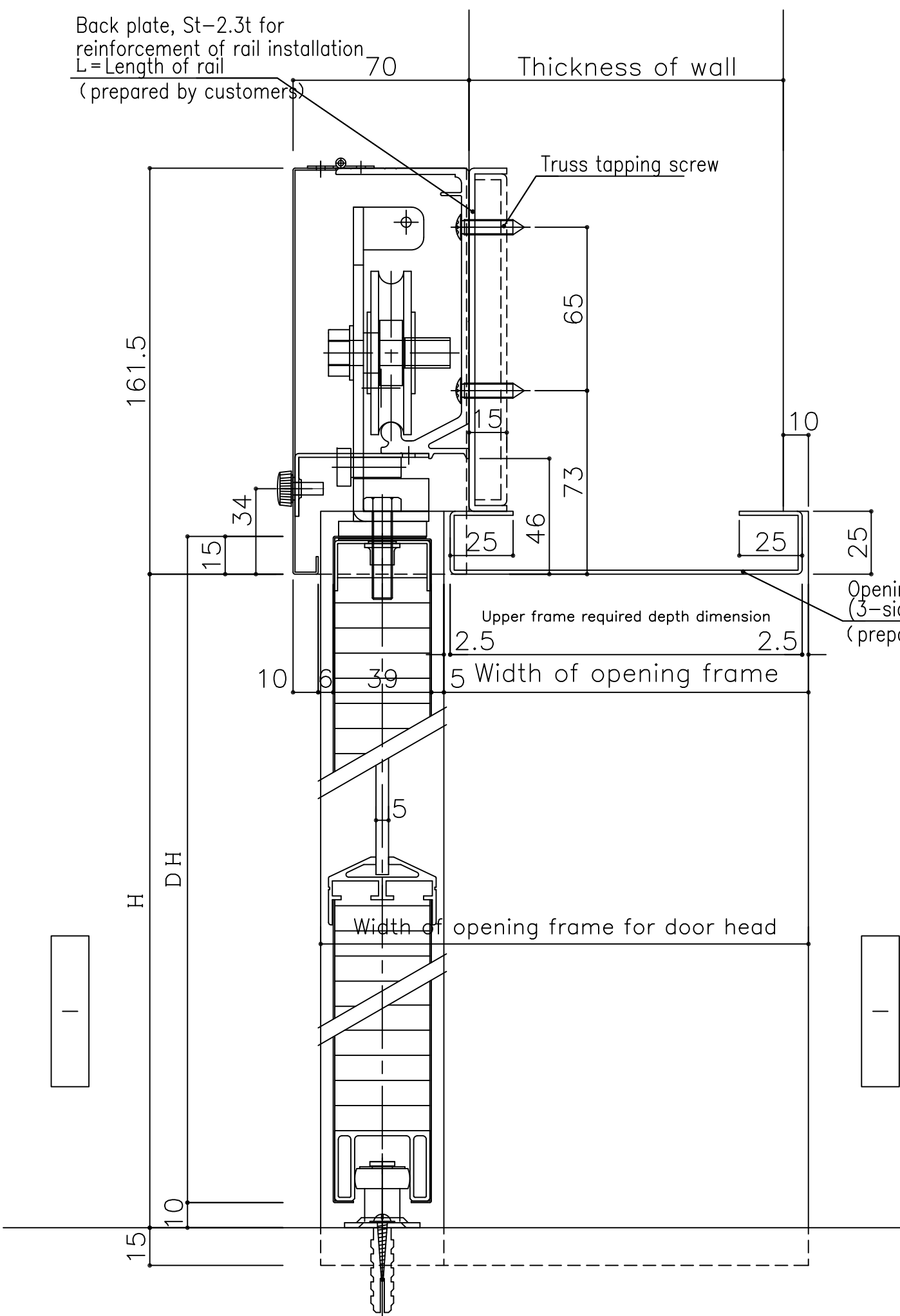
When FG lock by Miwa Lock is installed, it is necessary to provide a door end frame face width dimension of more than 30 mm in order to install a strike box.



<table border="1"> <tr><td>---</td><td>-</td></tr> <tr><td>•••</td><td>-</td></tr> <tr><td>•••</td><td>-</td></tr> <tr><td>•••</td><td>-</td></tr> <tr><td>•••</td><td>-</td></tr> <tr><td>•••</td><td>-</td></tr> </table>		---	-	•••	-	•••	-	•••	-	•••	-	•••	-	Drawing Name UNIFLOW SLIDE DOOR SR(right) cross section				Scale 1/2		Drawing No. - Date - . - . -	
---	-																				
•••	-																				
•••	-																				
•••	-																				
•••	-																				
•••	-																				

Back plate, St-2.3t for reinforcement of rail installation
 L=Length of rail
 (prepared by customers)

Drawing No. BSDWT00100
 Thickness of wall



---	---
•••••	---
•••••	---
•••••	---
•••••	---

Drawing Name
 UNIFLOW SLIDE DOOR SR
 vertical section

株式会社 JINJO

— —

Scale	1/2	Drawing No.	---
	/	Date	•••••

Dimensions of window (Outer dimension)

Width of door (DW)	Width of window	Height of window
$750 \leq DW < 940$	340	640
$940 \leq DW < 1240$	640	
$1240 \leq DW \leq 1650$	940	

Note: The DW (width of door) in this table is based on cases when the covering dimensions are standard.

Long window (outer dimension) Louver (Outer dimension)

Width of window	Height of window	Width of louver	Height of louver
200	700	200	700
		700	200

*Lateral location of window installation is set in the center of the opening width (W).

*Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

*Area for window installation: The following clearances are necessary:
120 mm or more from the left or right side of a door
150 mm or more from the door head or door bottom

*Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimensions for production

	Single door	Double door
Effective opening width (AW)	$600 \leq AW \leq 1500$	$1200 \leq AW \leq 3000$
Opening height (H)	$1100 \leq H \leq 2480$	

* When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply). Please feel free to consult us.

Colored steel plate • Aluminum : DW 1490 or more
Bonderized steel sheet • Stainless : DW 1180 or more

*When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.

*When installing locks (MIWA FG lock):

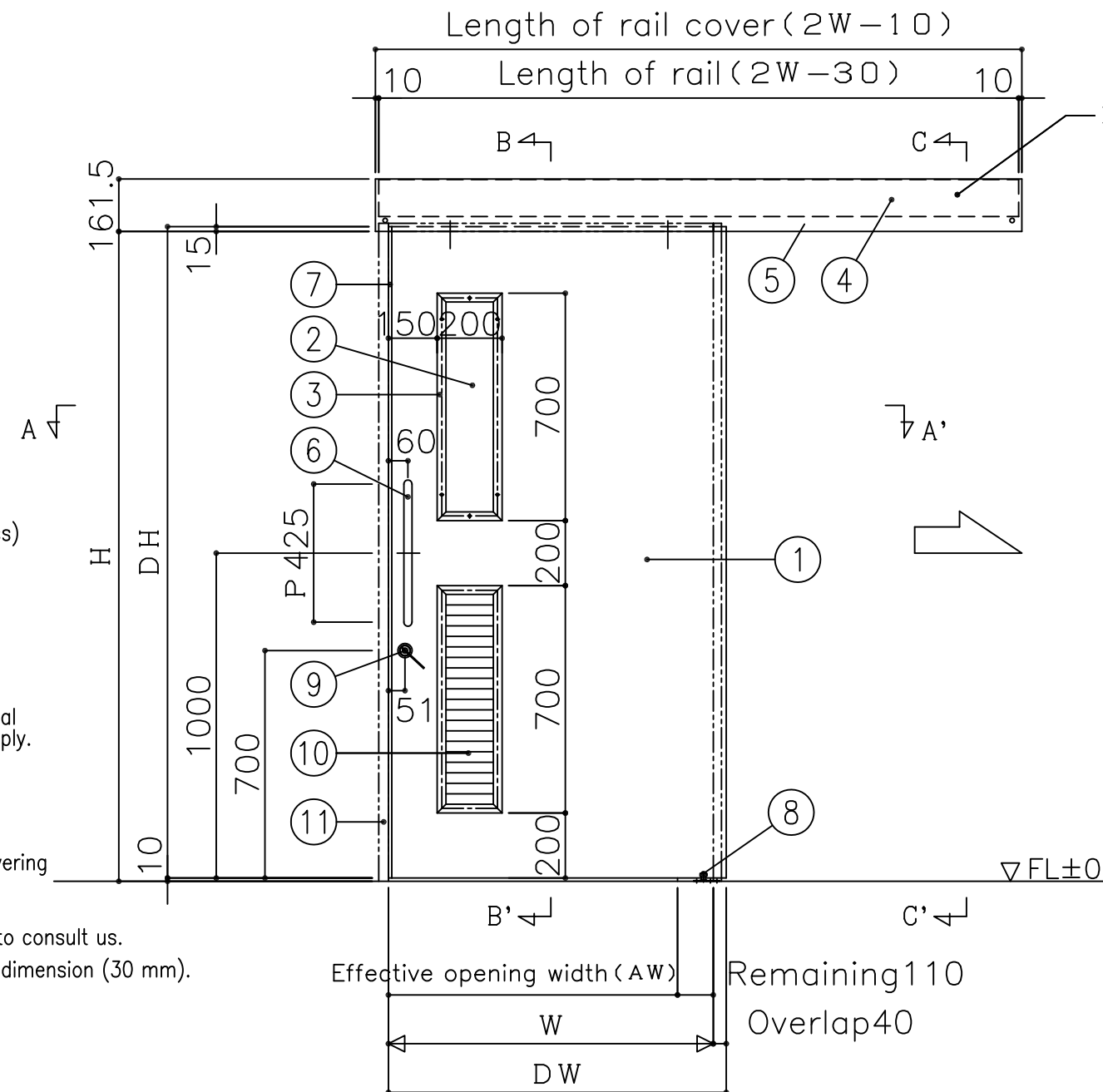
If you need an unopened distance of less than the standard size, please feel free to consult us.

*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

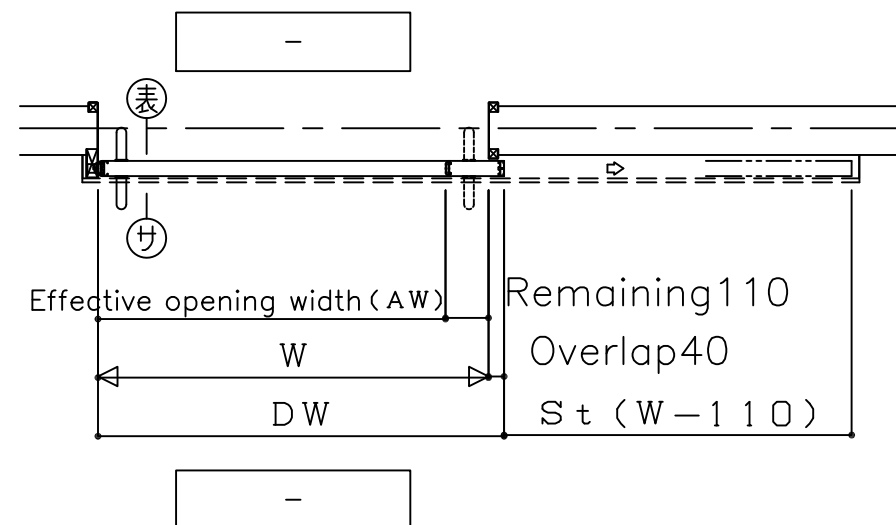
Core of door • Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement should be prepared by customers.

11	Opening frame	-	-
10	Louver	Aluminum alloy extruded material	color: almite silver
9	Indication line	MIWA FG-8	Indication line to large thumb turn
8	Guide roller	Stainless • Polyacetal	-
7	Door head rubber cushion	PVC extruded (PVC resin)	-
6	Grip	Stainless	25φ L=450
5	Rail cover	Colored steel plate	t=0.6mm color: ivory
4	Rail	closing system, etc	-
3	Window frame	Aluminum alloy extruded material	color: almite silver
2	Window	Acrylic plate	t=5.0mm color: haze
1	Surface material	Colored steel plate	t=0.6mm color: ivory
No.	Name	Material	Remark



Back plate, St-2.3t for reinforcement of rail installation
L = Length of rail
(prepared by customers)



Code	How many	Where to install
⊖	-	~
⊕	-	~
Type	SLIDE DOOR SR (right) type	

Drawing Name

UNIFLOW SLIDE DOOR SR (right)
Image of basic installation

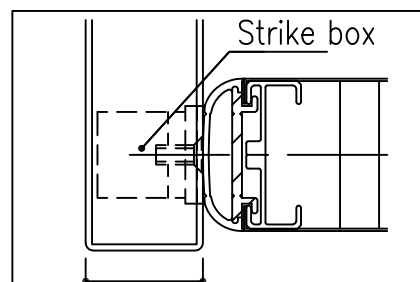
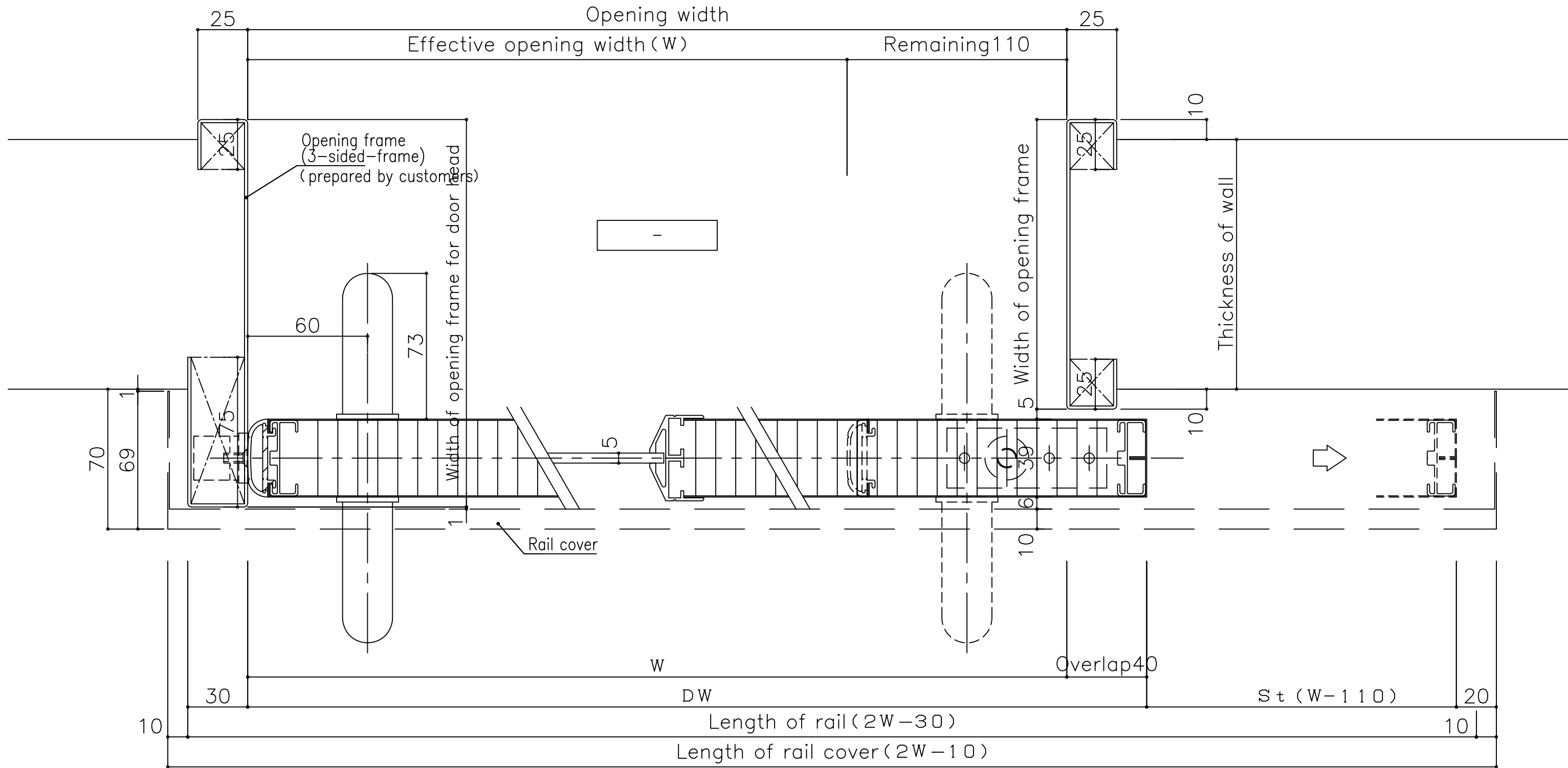
UNIFLOW

Scale

1/20

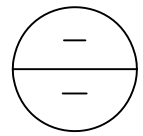
Drawing No. -

Date - . - . -



30mm or more is required

When FG lock by Miwa Lock is installed, it is necessary to provide a door end frame face width dimension of more than 30 mm in order to install a strike box.



-	-	-	-
•	•	•	•
•	•	•	•
•	•	•	•
•	•	•	•

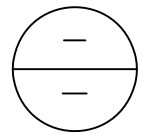
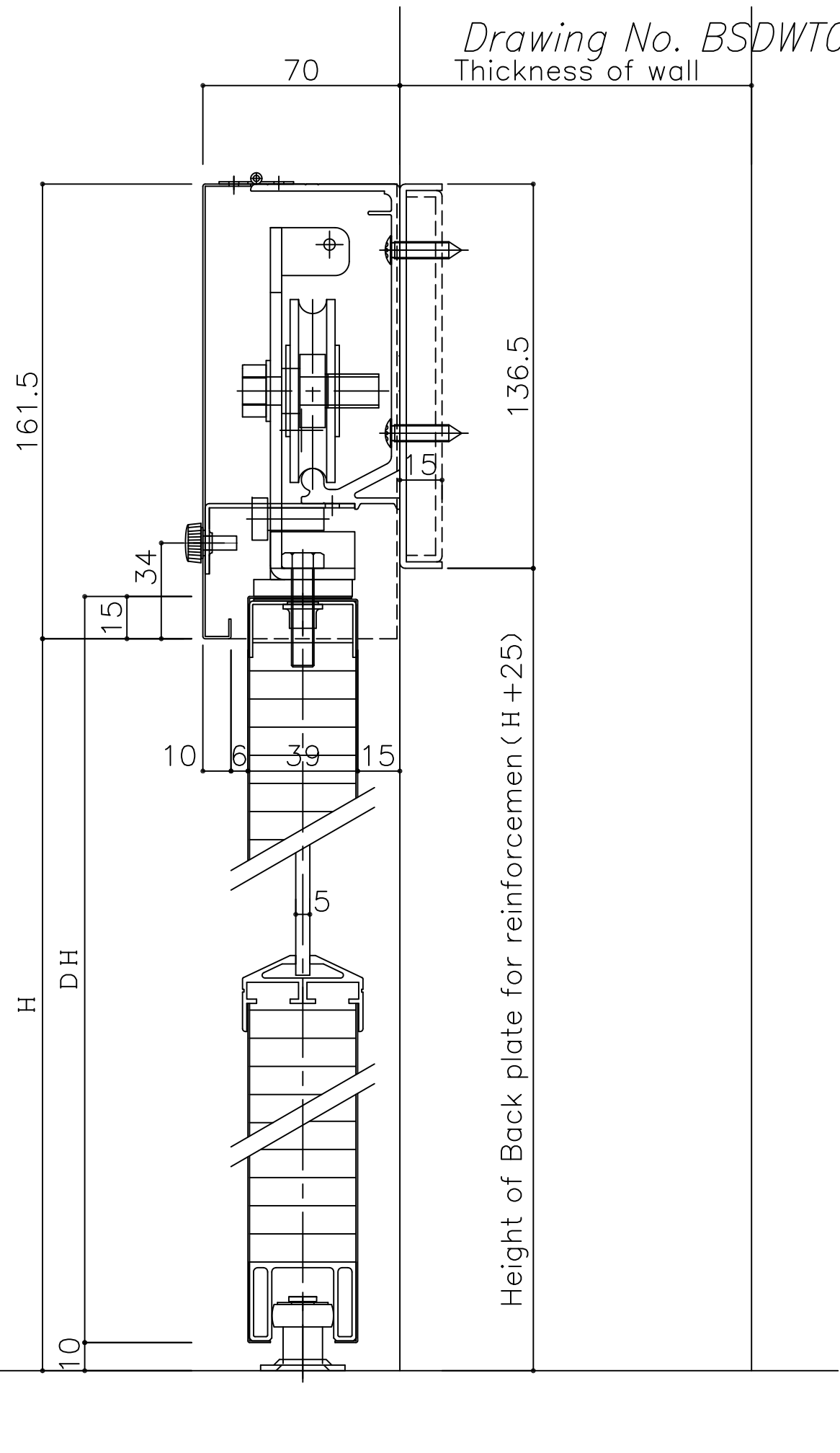
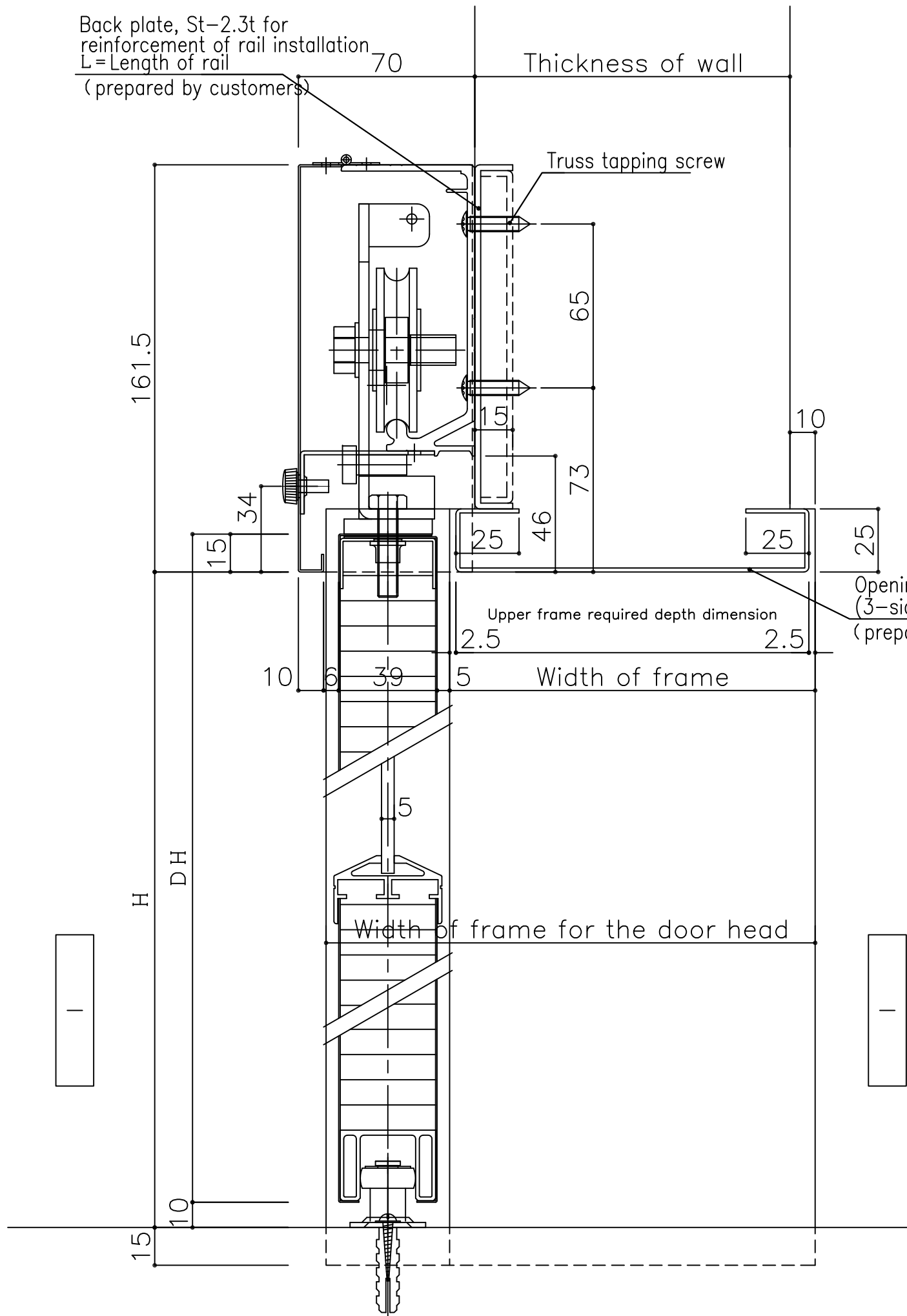
Drawing Name
UNIFLOW SLIDE DOOR SR(right)
cross section



Scale	1/2	-
Drawing No.	-	-
Date	-	-

Back plate, St-2.3t for reinforcement of rail installation
 L=Length of rail
 (prepared by customers)

Drawing No. BSDWT00100
 Thickness of wall



—	—
○	○
○	○
○	○
○	○

Drawing Name
 UNIFLOW SLIDE DOOR SR
 vertical section



Scale	—
1/2	Drawing No. —
/	Date — · — · —

Dimensions of window (Outer dimension)

Width of door (DW)	Width of window	Height of window
$750 \leq DW < 940$	340	640
$940 \leq DW < 1240$	640	
$1240 \leq DW \leq 1650$	940	

Note: The DW (width of door) in this table is based on cases when the covering dimensions are standard.

Long window (outer dimension) Louver (Outer dimension)

Width of window	Height of window	Width of louver	Height of louver
200	700	200	700
		700	200

*Lateral location of window installation is set in the center of the opening width (W).

*Minimum dimensions of windows and louvers: W150 mm x up to H150 mm

*Area for window installation: The following clearances are necessary:
120 mm or more from the left or right side of a door
150 mm or more from the door head or door bottom

*Maximum window dimensions: Within the area for window installation and not more than 50% of the area of the door (excluding the case when the door is made of glass)

Possible dimensions for production

	Single door	Double door
Effective opening width (AW)	$600 \leq AW \leq 1500$	$1200 \leq AW \leq 3000$
Opening height (H)	$1100 \leq H \leq 2480$	

* When the DW exceeds the following dimensions, two sheets of the surface material are vertically joined (but, when the height is more than 2300 mm, this does not apply. Please feel free to consult us.)

Colored steel plate • Aluminum : DW 1490 or more
Bonderized steel sheet • Stainless : DW 1180 or more

*When the non-pulled distance is equal to [0], the window is installed within the covering dimension of [80] and within 40 (core) from the guide roller frame.

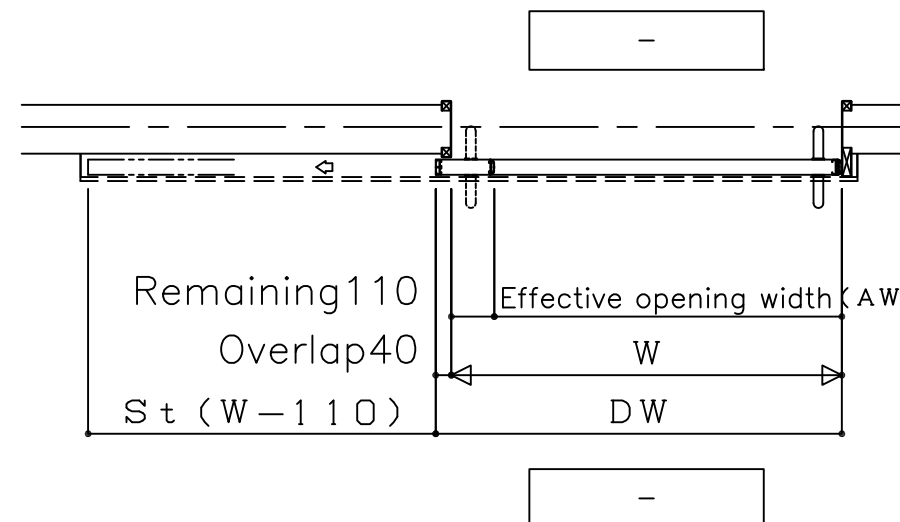
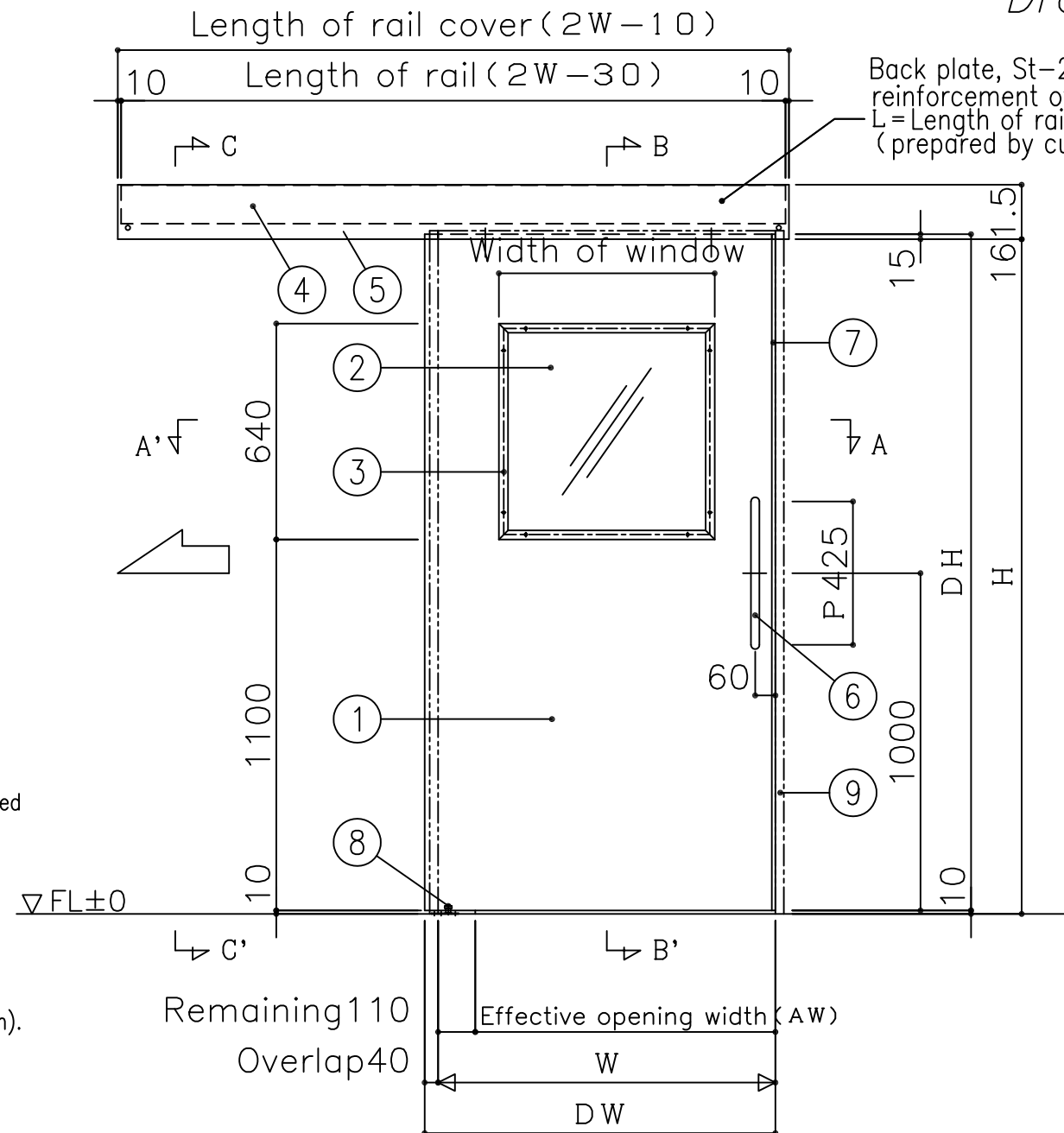
*When installing locks (MIWA FG lock):
If you need an unopened distance of less than the standard size, please feel free to consult us.

*When installing a lock, it will be installed only within the door end frame face width dimension (30 mm).

Core of door • Paper made core

Opening frame for door installation (3-sided-frame) • Back plate for reinforcement should be prepared by customers.

9	Opening frame	-	-
8	Guide roller	Stainless • Polyacetal	-
7	Door head rubber cushion	PVC extruded (PVC resin)	-
6	Grip	Stainless	25φ L=450
5	Rail cover	Colored steel plate	t=0.6mm color: Ivory
4	Rail	Unit of automatic closing system, etc	-
3	Window frame	Aluminum alloy extruded material	color: almite silver
2	Window	Acrylic plate	t=5.0mm color: Transparent
1	Surface material	Colored steel plate	t=0.6mm color: Ivory
No.	Name	Material	Remark



Code	How many	Where to install
(Symbol)	-	~
Type	SLIDE DOOR SR (left) type	

Drawing name

UNIFLOW SLIDE DOOR SR (left)
Image of basic installation

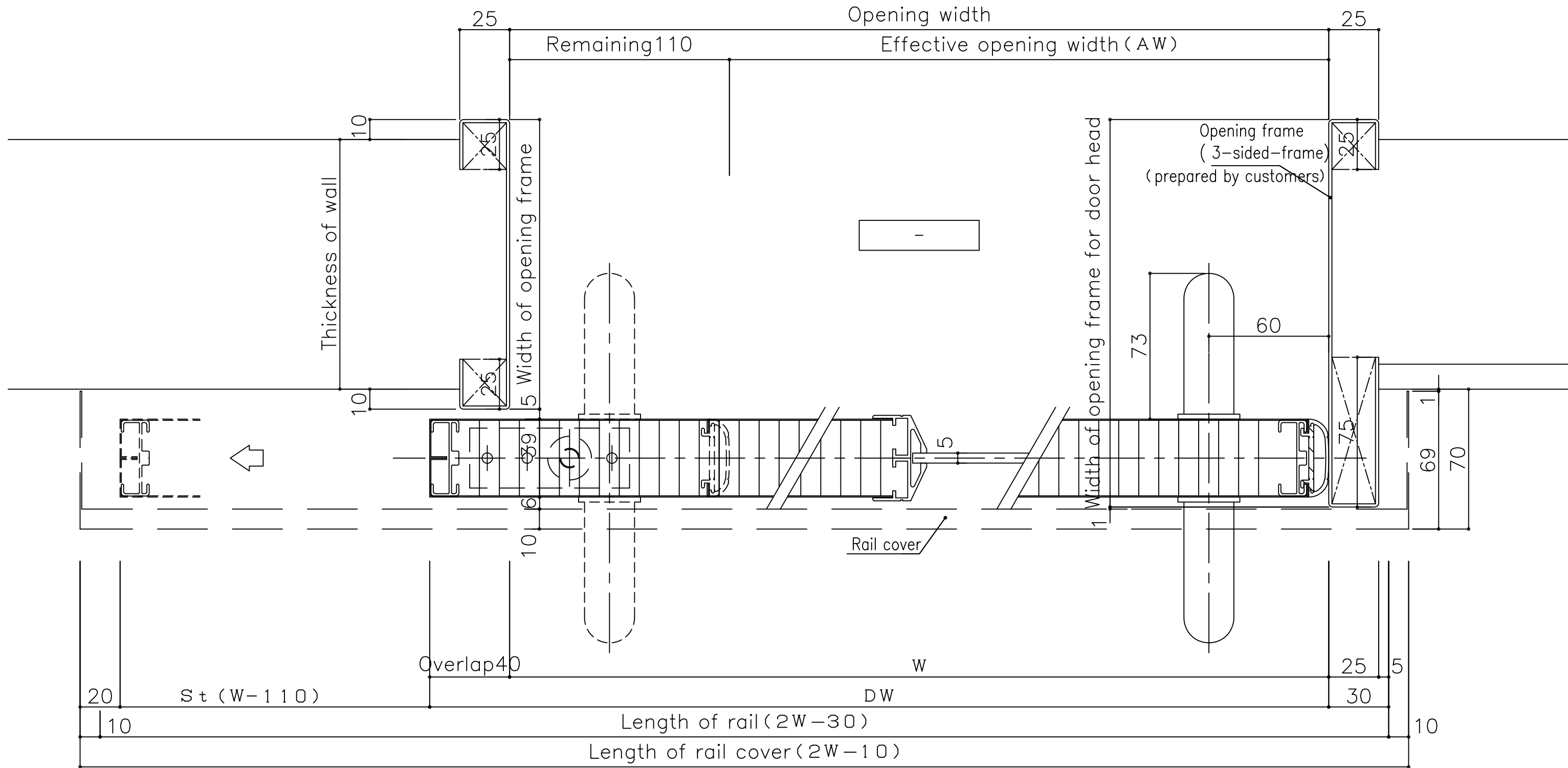
UNIFLOW

Scale

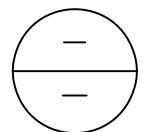
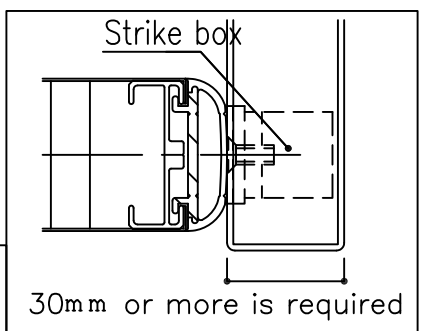
1/20

Drawing No. -

Date - . - .



When FG lock by Miwa Lock is installed, it is necessary to provide a door end frame face width dimension of more than 30 mm in order to install a strike box.



-	○	○	○	○	○
-	○	○	○	○	○
-	○	○	○	○	○
-	○	○	○	○	○
-	○	○	○	○	○

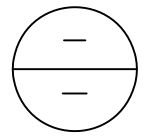
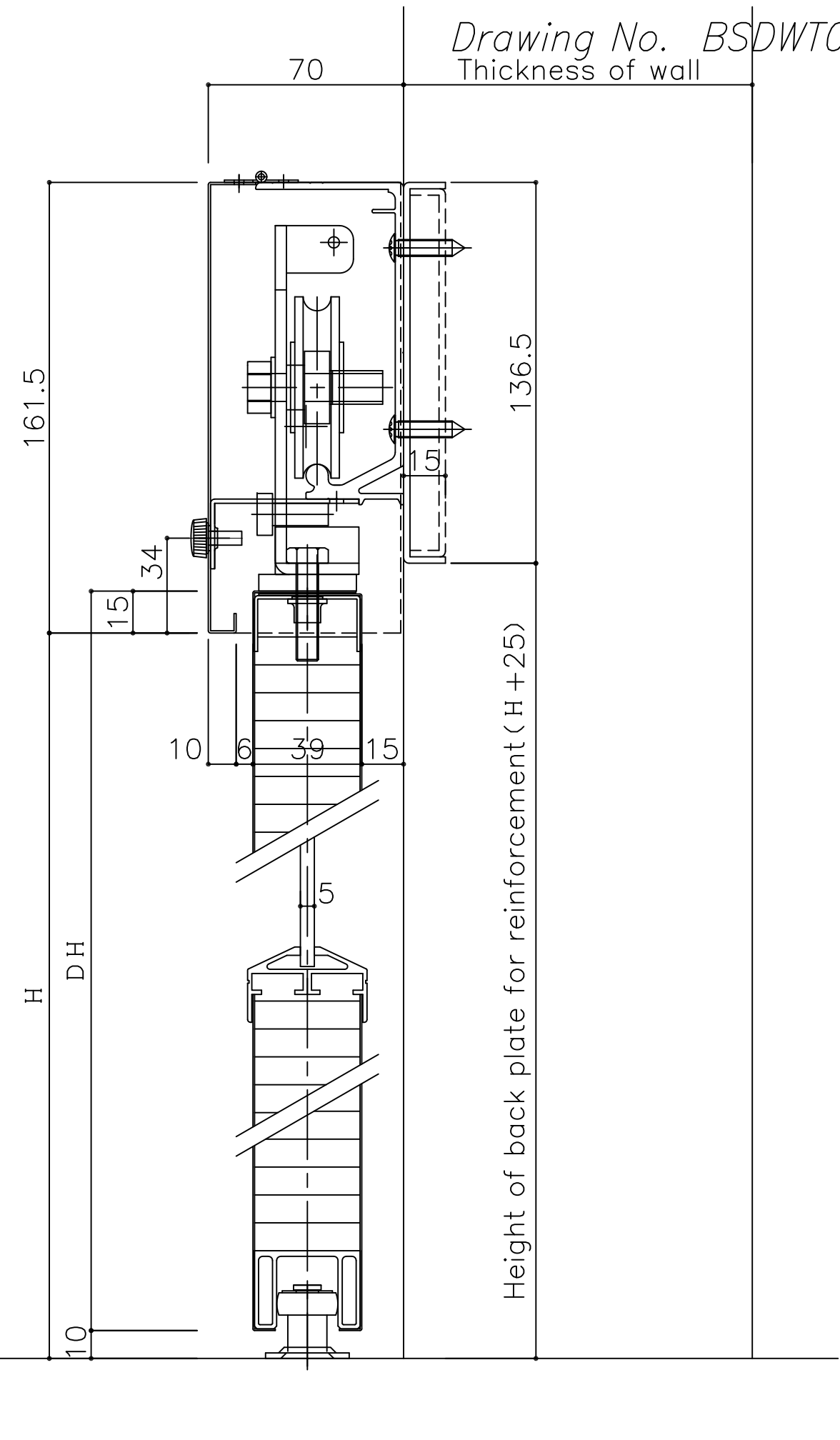
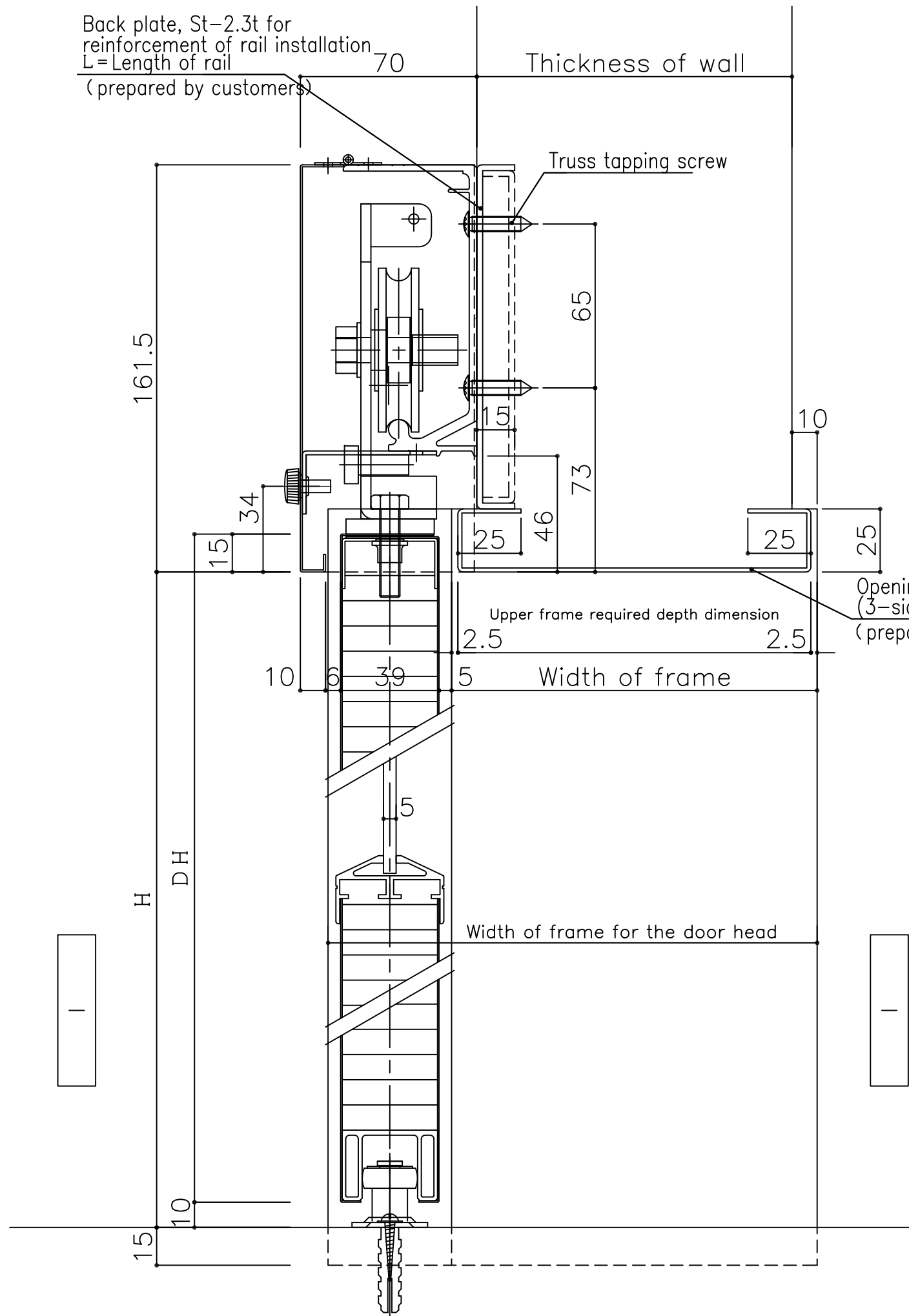
Drawing Name
UNIFLOW SLIDE DOOR SR (left)
cross section



scale
1/2
Drawing No. -
Date - . - . -

Back plate, St-2.3t for reinforcement of rail installation
 L=Length of rail
 (prepared by customers)

Drawing No. BSDWT00100
 Thickness of wall



---	---
•••••	---
•••••	---
•••••	---
•••••	---

Drawing Name
 UNIFLOW SLIDE DOOR SR(left)
 vertical section



scale	-
1/2	Drawing No. -
/	Date - . - .